

SIPLUS S7-1200 CPU 1215C DC/DC/DC based on 6ES7215-1AG40-0XB0 with conformal coating, -40...+60 °C, start up -25 °C, compact CPU, DC/DC/DC, 2 PROFINET ports, onboard I/O: 14 DI 24 V DC; 10 DQ 24 V DC; 2 AI 0-10 V DC, 2 AQ 0-20 mA DC, power supply: DC 20.4-28.8 V DC, program/data memory 125 KB

General information	
Product type designation	CPU 1215C DC/DC/DC
Firmware version	V4.1
based on	6ES7215-1AG40-0XB0
Engineering with	
<ul style="list-style-type: none"> STEP 7 TIA Portal configurable/integrated from version 	see entry ID: 109746275
Supply voltage	
Rated value (DC)	Yes
<ul style="list-style-type: none"> 24 V DC 	
permissible range, lower limit (DC)	20.4 V
permissible range, upper limit (DC)	28.8 V
Load voltage L+	
<ul style="list-style-type: none"> Rated value (DC) permissible range, lower limit (DC) permissible range, upper limit (DC) 	24 V 5 V 250 V
Input current	
Current consumption (rated value)	500 mA; CPU only
Current consumption, max.	1 500 mA; CPU with all expansion modules
Inrush current, max.	12 A; at 28.8 V DC
Output current	
for backplane bus (5 V DC), max.	1 600 mA; Max. 5 V DC for SM and CM
Encoder supply	
24 V encoder supply	
<ul style="list-style-type: none"> 24 V 	L+ minus 4 V DC min.
Power loss	
Power loss, typ.	12 W
Memory	
Work memory	
<ul style="list-style-type: none"> integrated 	100 kbyte
Load memory	
<ul style="list-style-type: none"> integrated Plug-in (SIMATIC Memory Card), max. 	4 Mbyte with SIMATIC memory card
Backup	
<ul style="list-style-type: none"> present without battery 	Yes; maintenance-free Yes
CPU processing times	
for bit operations, typ.	0.085 µs; / instruction
for word operations, typ.	1.5 µs; / instruction
for floating point arithmetic, typ.	2.5 µs; / instruction
CPU-blocks	
Number of blocks (total)	DBs, FCs, FBs, counters and timers. The maximum number of addressable blocks ranges from 1 to 65535. There is no restriction, the entire working memory can be used
OB	
<ul style="list-style-type: none"> Number, max. 	Limited only by RAM for code
Data areas and their retentivity	
Retentive data area (incl. timers, counters, flags), max.	10 kbyte
Flag	
<ul style="list-style-type: none"> Size, max. 	8 kbyte; Size of bit memory address area

Address area	
I/O address area	
• Inputs	1 024 byte
• Outputs	1 024 byte
Process image	
• Inputs, adjustable	1 kbyte
• Outputs, adjustable	1 kbyte
Hardware configuration	
Number of modules per system, max.	3 comm. modules, 1 signal board, 8 signal modules
Time of day	
Clock	
• Hardware clock (real-time)	Yes
• Backup time	480 h; Typical
• Deviation per day, max.	±60 s/month at 25 °C
Digital inputs	
Number of digital inputs	14; Integrated
• of which inputs usable for technological functions	6; HSC (High Speed Counting)
Source/sink input	Yes
Number of simultaneously controllable inputs	
all mounting positions	
— up to 40 °C, max.	14
Input voltage	
• Rated value (DC)	24 V
• for signal "0"	5 V DC at 1 mA
• for signal "1"	15 V DC at 2.5 mA
Input delay (for rated value of input voltage)	
for standard inputs	
— parameterizable	0.2 ms, 0.4 ms, 0.8 ms, 1.6 ms, 3.2 ms, 6.4 ms and 12.8 ms, selectable in groups of four
— at "0" to "1", min.	0.2 ms
— at "0" to "1", max.	12.8 ms
for interrupt inputs	
— parameterizable	Yes
for technological functions	
— parameterizable	Single phase : 3 at 100 kHz & 3 at 30 kHz, differential: 3 at 80 kHz & 3 at 30 kHz
Cable length	
• shielded, max.	500 m; 50 m for technological functions
• unshielded, max.	300 m; for technological functions: No
Digital outputs	
Number of digital outputs	10
• of which high-speed outputs	4; 100 kHz Pulse Train Output
Switching capacity of the outputs	
• with resistive load, max.	0.5 A
Output delay with resistive load	
• "0" to "1", max.	1 µs
• "1" to "0", max.	5 µs
Relay outputs	
• Number of relay outputs	0
Cable length	
• shielded, max.	500 m
• unshielded, max.	150 m
Analog inputs	
Number of analog inputs	2
Input ranges	
• Voltage	Yes
Input ranges (rated values), voltages	
• 0 to +10 V	Yes
— Input resistance (0 to 10 V)	≥100k ohms
Cable length	
• shielded, max.	100 m; twisted and shielded

Analog outputs	
Number of analog outputs	2
Output ranges, current	
<ul style="list-style-type: none"> 0 to 20 mA 	Yes
Analog value generation for the inputs	
Integration and conversion time/resolution per channel	
<ul style="list-style-type: none"> Resolution with overrange (bit including sign), max. Integration time, parameterizable Conversion time (per channel) 	10 bit Yes 625 µs
Analog value generation for the outputs	
Integration and conversion time/resolution per channel	
<ul style="list-style-type: none"> Resolution with overrange (bit including sign), max. 	10 bit
Encoder	
Connectable encoders	
<ul style="list-style-type: none"> 2-wire sensor 	Yes
1. Interface	
Interface type	PROFINET
Isolated	Yes
automatic detection of transmission rate	Yes
Autonegotiation	Yes
Autocrossing	Yes
Interface types	
<ul style="list-style-type: none"> RJ 45 (Ethernet) 	Yes
Protocols	
<ul style="list-style-type: none"> PROFINET IO Controller PROFINET IO Device 	Yes Yes; Also simultaneously with IO-Device functionality
PROFINET IO Controller	
<ul style="list-style-type: none"> Transmission rate, max. 	100 Mbit/s
Services	
<ul style="list-style-type: none"> Number of connectable IO Devices, max. 	16
PROFINET IO Device	
Services	
<ul style="list-style-type: none"> Shared device Number of IO Controllers with shared device, max. 	Yes 2
Protocols	
Supports protocol for PROFINET IO	Yes
PROFIsafe	No
PROFIBUS	Yes; CM 1243-5 required
AS-Interface	Yes
Protocols (Ethernet)	
<ul style="list-style-type: none"> TCP/IP 	Yes
Open IE communication	
<ul style="list-style-type: none"> TCP/IP ISO-on-TCP (RFC1006) UDP 	Yes Yes Yes
Web server	
<ul style="list-style-type: none"> supported User-defined websites 	Yes Yes
Further protocols	
<ul style="list-style-type: none"> MODBUS 	Yes
communication functions / header	
S7 communication	
<ul style="list-style-type: none"> supported as server as client 	Yes Yes Yes
Number of connections	
<ul style="list-style-type: none"> overall 	16; dynamically
Test commissioning functions	
Status/control	
<ul style="list-style-type: none"> Status/control variable 	Yes

• Variables	Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters
Forcing	
• Forcing	Yes
Diagnostic buffer	
• present	Yes
Integrated Functions	
Counter	
• Number of counters	6
• Counting frequency, max.	100 kHz
Frequency measurement	Yes
controlled positioning	Yes
Number of position-controlled positioning axes, max.	8
Number of positioning axes via pulse-direction interface	4; With integrated outputs
PID controller	Yes
Number of alarm inputs	4
Number of pulse outputs	4
Limit frequency (pulse)	100 kHz
Potential separation	
Potential separation digital inputs	
• Potential separation digital inputs	No
• between the channels, in groups of	1
Potential separation digital outputs	
• between the channels	No
• between the channels, in groups of	1
EMC	
Interference immunity against discharge of static electricity	
• Interference immunity against discharge of static electricity acc. to IEC 61000-4-2	Yes
— Test voltage at air discharge	8 kV
— Test voltage at contact discharge	6 kV
Interference immunity to cable-borne interference	
• Interference immunity on supply lines acc. to IEC 61000-4-4	Yes
• Interference immunity on signal cables acc. to IEC 61000-4-4	Yes
Interference immunity against voltage surge	
• Interference immunity on supply lines acc. to IEC 61000-4-5	Yes
Interference immunity against conducted variable disturbance induced by high-frequency fields	
• Interference immunity against high-frequency radiation acc. to IEC 61000-4-6	Yes
Emission of radio interference acc. to EN 55 011	
• Limit class A, for use in industrial areas	Yes; Group 1
• Limit class B, for use in residential areas	Yes; When appropriate measures are used to ensure compliance with the limits for Class B according to EN 55011
Degree and class of protection	
IP degree of protection	IP20
Ambient conditions	
Free fall	
• Fall height, max.	0.3 m; five times, in product package
Ambient temperature during operation	
• min.	-40 °C; = Tmin (incl. condensation/frost); start-up @ -25 °C
• max.	60 °C; = Tmax; Tmax > +55 °C number of simultaneously switched-on digital inputs 7, digital outputs 5, analog inputs 2, analog outputs 2 (no adjacent points) with horizontal mounting position
• At cold restart, min.	-25 °C
Ambient temperature during storage/transportation	
• min.	-40 °C
• max.	70 °C
Altitude during operation relating to sea level	
• Installation altitude above sea level, max.	5 000 m
• Ambient air temperature-barometric pressure-altitude	Tmin ... Tmax at 1 140 hPa ... 795 hPa (-1 000 m ... +2 000 m) // Tmin ... (Tmax - 10 K) at 795 hPa ... 658 hPa (+2 000 m ... +3 500 m) // Tmin ... (Tmax -20 K)

	at 658 hPa ... 540 hPa (+3 500 m ... +5 000 m)	
Relative humidity		
<ul style="list-style-type: none"> With condensation, tested in accordance with IEC 60068-2-38, max. 	100 %; RH incl. condensation/frost (no commissioning under condensation conditions)	
Vibrations		
<ul style="list-style-type: none"> Vibration resistance during operation acc. to IEC 60068-2-6 Operation, tested according to IEC 60068-2-6 	2 g (m/s ²) wall mounting, 1 g (m/s ²) DIN rail Yes	
Shock testing		
<ul style="list-style-type: none"> tested according to IEC 60068-2-27 	Yes; IEC 68, Part 2-27 half-sine: strength of the shock 15 g (peak value), duration 11 ms	
Resistance		
Coolants and lubricants		
— Resistant to commercially available coolants and lubricants	Yes; Incl. diesel and oil droplets in the air	
Use in stationary industrial systems		
— to biologically active substances according to EN 60721-3-3	Yes; Class 3B2 mold, fungus and dry rot spores (with the exception of fauna); Class 3B3 on request	
— to chemically active substances according to EN 60721-3-3	Yes; Class 3C4 (RH < 75 %) incl. salt spray acc. to EN 60068-2-52 (severity degree 3); *	
— to mechanically active substances according to EN 60721-3-3	Yes; Class 3S4 incl. sand, dust, *	
Use on ships/at sea		
— to biologically active substances according to EN 60721-3-6	Yes; Class 6B2 mold and fungal spores (excluding fauna); Class 6B3 on request	
— to chemically active substances according to EN 60721-3-6	Yes; Class 6C3 (RH < 75 %) incl. salt spray acc. to EN 60068-2-52 (severity degree 3); *	
— to mechanically active substances according to EN 60721-3-6	Yes; Class 6S3 incl. sand, dust; *	
Usage in industrial process technology		
— Against chemically active substances acc. to EN 60654-4	Yes; Class 3 (excluding trichlorethylene)	
— Environmental conditions for process, measuring and control systems acc. to ANSI/ISA-71.04	Yes; Level GX group A/B (excluding trichlorethylene; harmful gas concentrations up to the limits of EN 60721-3-3 class 3C4 permissible); level LC3 (salt spray) and level LB3 (oil)	
Remark		
— Note regarding classification of environmental conditions acc. to EN 60721, EN 60654-4 and ANSI/ISA-71.04	* The supplied plug covers must remain in place over the unused interfaces during operation!	
Conformal coating		
<ul style="list-style-type: none"> Coatings for printed circuit board assemblies acc. to EN 61086 Protection against fouling acc. to EN 60664-3 Military testing according to MIL-I-46058C, Amendment 7 Qualification and Performance of Electrical Insulating Compound for Printed Board Assemblies according to IPC-CC-830A 	Yes; Class 2 for high reliability Yes; Type 1 protection Yes; Discoloration of coating possible during service life Yes; Conformal coating, Class A	
configuration / header		
configuration / programming / header		
Programming language		
— LAD	Yes	
— FBD	Yes	
— SCL	Yes	
programming / cycle time monitoring / header		
<ul style="list-style-type: none"> adjustable 	Yes	
Dimensions		
Width	130 mm	
Height	100 mm	
Depth	75 mm	
Weights		
Weight, approx.	500 g	
Classifications		
	Version	Classification
eClass	14	27-24-22-07
eClass	12	27-24-22-07

eClass	9.1	27-24-22-07
eClass	9	27-24-22-07
eClass	8	27-24-22-07
eClass	7.1	27-24-22-07
eClass	6	27-24-22-07
ETIM	9	EC000236
ETIM	8	EC000236
ETIM	7	EC000236
IDEA	4	3565
UNSPSC	15	32-15-17-05

Approvals / Certificates

General Product Approval

[Miscellaneous](#)

[Manufacturer Declaration](#)



[Metrological Approval](#)

EMV

For use in hazardous locations

Marine / Shipping

[KC](#)



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