## SIEMENS

## Data sheet

## 6ES7517-3FP01-0AB0



SIMATIC S7-1500F, CPU 1517F-3 PN/DP, central processing unit with work memory 3 MB for program and 8 MB for data, 1st interface: PROFINET IRT with 2port switch, 2nd interface: PROFINET RT, 3rd interface: PROFIBUS, 2 ns bit performance, SIMATIC memory card required

Figure similar

General information	
Product type designation	CPU 1517F-3 PN/DP
HW functional status	FS01
Firmware version	V3.1
FW update possible	Yes
Product function	
• I&M data	Yes; I&M0 to I&M3
Isochronous mode	Yes; Distributed and central; with minimum OB 6x cycle of 250 $\mu s$ (distributed) and 1 ms (central)
SysLog	Yes
Engineering with	
STEP 7 TIA Portal configurable/integrated from version	V19 (FW V3.1); with older TIA Portal versions configurable as 6ES7517-3FP00- 0AB0
Configuration control	
via dataset	Yes
Display	
Screen diagonal [cm]	6.1 cm
Control elements	
Number of keys	6
Mode selector switch	1
Supply voltage	
Rated value (DC)	24 V
permissible range, lower limit (DC)	19.2 V
permissible range, upper limit (DC)	28.8 V
Reverse polarity protection	Yes
Mains buffering	
<ul> <li>Mains/voltage failure stored energy time</li> </ul>	5 ms
Repeat rate, min.	1/s
Input current	
Current consumption (rated value)	1.7 A
Current consumption, max.	2.2 A
Inrush current, max.	2.2 A; Rated value
l²t	0.5 A <sup>2</sup> ·s
Power	
Infeed power to the backplane bus	12 W
Power consumption from the backplane bus (balanced)	30 W
Power loss	
Power loss, typ.	29 W
Memory	

Number of slots for SIMATIC memory card	1
Number of slots for SIMATIC memory card	1 Yes
SIMATIC memory card required	Tes
Work memory	
• integrated (for program)	3 Mbyte
<ul> <li>integrated (for data)</li> </ul>	8 Mbyte
Load memory	
<ul> <li>Plug-in (SIMATIC Memory Card), max.</li> </ul>	32 Gbyte
Backup	
maintenance-free	Yes
CPU processing times	
for bit operations, typ.	2 ns
for word operations, typ.	3 ns
for fixed point arithmetic, typ.	3 ns
for floating point arithmetic, typ.	12 ns
CPU-blocks	
Number of elements (total)	12 000; Blocks (OB, FB, FC, DB) and UDTs
DB	
Number range	1 60 999; subdivided into: number range that can be used by the user: 1 59 999, and number range of DBs created via SFC 86: 60 000 60 999
• Size, max.	8 Mbyte; For DBs with absolute addressing, the max. size is 64 KB
FB	
Number range	0 65 535
• Size, max.	1 Mbyte
FC	
Number range	0 65 535
• Size, max.	1 Mbyte
OB	
• Size, max.	1 Mbyte
Number of free cycle OBs	100
Number of time alarm OBs	20
Number of delay alarm OBs	20
Number of cyclic interrupt OBs	20; with minimum OB 3x cycle of 100 µs
Number of process alarm OBs	50
Number of DPV1 alarm OBs	3
Number of isochronous mode OBs	3
Number of technology synchronous alarm OBs	2
Number of startup OBs	100
<ul> <li>Number of asynchronous error OBs</li> </ul>	4
<ul> <li>Number of synchronous error OBs</li> </ul>	2
Number of diagnostic alarm OBs	1
Nesting depth	
• per priority class	24; Up to 8 possible for F-blocks
Counters, timers and their retentivity	
S7 counter	
Number	2 048
Retentivity	
— adjustable	Yes
IEC counter	
Number	Any (only limited by the main memory)
Retentivity	
— adjustable	Yes
S7 times	
• Number	2 048
Retentivity	
— adjustable	Yes
IEC timer	
Number	Any (only limited by the main memory)
Retentivity	
— adjustable	Yes
Data areas and their retentivity	
	769 libutor la totali quallable referitive memory for bit reservice times
Retentive data area (incl. timers, counters, flags), max.	768 kbyte; In total; available retentive memory for bit memories, timers,

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	counters DPs, and technology data (avec); 700 KP
Extended retentive data area (incl. timora, equatora, flago), may	counters, DBs, and technology data (axes): 700 KB 8 Mbyte; When using PS 6 0W 24/48/60 V DC HF
Extended retentive data area (incl. timers, counters, flags), max.	o Mbyle, when using PS 6 000 24/46/60 V DC HP
Flag	
• Size, max.	16 kbyte
Number of clock memories	8; 8 clock memory bit, grouped into one clock memory byte
Data blocks	
Retentivity adjustable	Yes
Retentivity preset	No
Local data	
<ul> <li>per priority class, max.</li> </ul>	64 kbyte; max. 16 KB per block
Address area	
Number of IO modules	16 384; max. number of modules / submodules
I/O address area	
Inputs	32 kbyte; All inputs are in the process image
Outputs	32 kbyte; All outputs are in the process image
per integrated IO subsystem	
— Inputs (volume)	32 kbyte; Max. 32 KB via X1; max. 8 KB via X2 or X3
— Outputs (volume)	32 kbyte; Max. 32 KB via X1; max. 8 KB via X2 or X3
per CM/CP	
— Inputs (volume)	8 kbyte
— Outputs (volume)	8 kbyte
Subprocess images	
Number of subprocess images, max.	32
Hardware configuration	
Number of distributed IO systems	64; A distributed I/O system is characterized not only by the integration of
	distributed I/O via PROFINET or PROFIBUS communication modules, but also
	by the connection of I/O via AS-i master modules or links (e.g. IE/PB-Link)
Number of DP masters	4
• integrated	
● Via CM	8; A maximum of 8 CMs/CPs (PROFIBUS, PROFINET, Ethernet) can be inserted in total
Number of IO Controllers	
integrated	2
• Via CM	8; A maximum of 8 CMs/CPs (PROFIBUS, PROFINET, Ethernet) can be
	inserted in total
Rack	
<ul> <li>Modules per rack, max.</li> </ul>	32; CPU + 31 modules
Number of lines, max.	1
PtP CM	
Number of PtP CMs	the number of connectable PtP CMs is only limited by the number of available
	slots
Time of day	
Clock	
• Туре	Hardware clock
Backup time	6 wk; At 40 °C ambient temperature, typically
<ul> <li>Deviation per day, max.</li> </ul>	10 s; Typ.: 2 s
Operating hours counter	
• Number	16
Clock synchronization	
• supported	Yes
• to DP, master	Yes
• on DP, device	Yes
• in AS, master	Yes
• in AS, device	Yes
on Ethernet via NTP	Yes
Interfaces	0
Number of PROFINET interfaces	2
Number of PROFIBUS interfaces	1
1. Interface	
Interface types	
RJ 45 (Ethernet)	Yes; X1
<ul> <li>Number of ports</li> </ul>	2

integrated switch	Yes
Protocols	
IP protocol	Yes; IPv4
PROFINET IO Controller	Yes
PROFINET IO Device	Yes
SIMATIC communication	Yes
Open IE communication	Yes; Optionally also encrypted
Web server	Yes
Media redundancy	Yes
PROFINET IO Controller	
Services	
— Isochronous mode	Yes
— Direct data exchange	Yes; Requirement: IRT and isochronous mode (MRPD optional)
— IRT	Yes
— PROFlenergy	Yes; per user program
— Prioritized startup	Yes; Max. 32 PROFINET devices
- Number of connectable IO Devices, max.	512; In total, up to 1 000 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET
— Of which IO devices with IRT, max.	64
— Of which to devices with RT, max.     — Number of connectable IO Devices for RT, max.	512
	512
<ul> <li>— of which in line, max.</li> <li>— Number of IO Devices that can be simultaneously activated/deactivated, max.</li> </ul>	8; in total across all interfaces
	8
<ul> <li>Number of IO Devices per tool, max.</li> </ul>	
— Updating times	The minimum value of the update time also depends on communication share set for PROFINET IO, on the number of IO devices, and on the quantity of configured user data
— PROFINET Security Class	1
Update time for IRT	
— for send cycle of 250 μs	250 µs to 4 ms
— for send cycle of 500 μs	500 µs to 8 ms
— for send cycle of 1 ms	1 ms to 16 ms
— for send cycle of 2 ms	2 ms to 32 ms
— for send cycle of 4 ms	4 ms to 64 ms
- With IRT and parameterization of "odd" send cycles	Update time = set "odd" send clock (any multiple of 125 μs: 375 μs, 625 μs 3 875 μs)
Update time for RT	
— for send cycle of 250 μs	250 µs to 128 ms
— for send cycle of 500 μs	500 µs to 256 ms
— for send cycle of 1 ms	1 ms to 512 ms
— for send cycle of 2 ms	2 ms to 512 ms
— for send cycle of 4 ms	4 ms to 512 ms
PROFINET IO Device	
Services	
— Isochronous mode	No
— IRT	Yes
— PROFlenergy	Yes; per user program
— Shared device	Yes
<ul> <li>Number of IO Controllers with shared device, max.</li> </ul>	4
— activation/deactivation of I-devices	Yes; per user program
— Asset management record	Yes; per user program
— PROFINET Security Class	SNMP Configuration and DCP Read Only
2. Interface	
Interface types	
RJ 45 (Ethernet)	Yes; X2
Number of ports	1
integrated switch	No
Protocols	
IP protocol	Yes; IPv4
PROFINET IO Controller	Yes
PROFINET IO Device	Yes
SIMATIC communication	Yes

Open IE communication	Vec: Ontionally also encounted
Open IE communication     Web server	Yes; Optionally also encrypted
	Yes
Media redundancy	No
PROFINET IO Controller	
Services	Na
— Isochronous mode	No
— Direct data exchange	No
— IRT	No
— PROFlenergy	Yes; per user program
— Prioritized startup	No
<ul> <li>— Number of connectable IO Devices, max.</li> </ul>	128; In total, up to 1 000 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET
<ul> <li>Number of connectable IO Devices for RT, max.</li> </ul>	128
— of which in line, max.	128
<ul> <li>— Number of IO Devices that can be simultaneously activated/deactivated, max.</li> </ul>	8; in total across all interfaces
<ul> <li>Number of IO Devices per tool, max.</li> </ul>	8
— Updating times	The minimum value of the update time also depends on communication share set for PROFINET IO, on the number of IO devices, and on the quantity of configured user data
— PROFINET Security Class	1
Update time for RT	
— for send cycle of 1 ms	1 ms to 512 ms
PROFINET IO Device	
Services	
— Isochronous mode	No
— IRT	No
— PROFlenergy	Yes; per user program
- Prioritized startup	No
— Shared device	Yes
<ul> <li>— Number of IO Controllers with shared device, max.</li> </ul>	4
	Yes; per user program
Asset management record	Yes; per user program
- PROFINET Security Class	SNMP Configuration and DCP Read Only
3. Interface	
Interface types	Ver V2
• RS 485	Yes; X3
Number of ports	1
Protocols	
PROFIBUS DP master	Yes
PROFIBUS DP device	No
SIMATIC communication	Yes
PROFIBUS DP master	
<ul> <li>Number of connections, max.</li> </ul>	48; for the integrated PROFIBUS DP interface
max. number of DP devices	125; In total, up to 1 000 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET
Services	
— Equidistance	Yes
— Isochronous mode	Yes
<ul> <li>activation/deactivation of DP devices</li> </ul>	Yes
Interface types	
RJ 45 (Ethernet)	
• 100 Mbps	Yes
Autonegotiation	Yes
Autocrossing	Yes
Industrial Ethernet status LED	Yes
RS 485	
• Transmission rate, max.	12 Mbit/s
Protocols	
PROFIsafe	Yes; V2.4 / V2.6
Number of connections	
Number of connections, max.	320; via integrated interfaces of the CPU and connected CPs / CMs
- Humber of connections, max.	one of the interfaces of the of o and conficcted of a / ONIS

• Number of connections reconved for ES/HMI/web	10
Number of connections reserved for ES/HMI/web	10 288
Number of connections via integrated interfaces	
Number of S7 routing paths	64; in total, only 16 S7-Routing connections are supported via PROFIBUS
Redundancy mode	Ver
H-Sync forwarding	Yes
Media redundancy	
— Media redundancy — MRP	only via 1st interface (X1) Yes; MRP Automanager according to IEC 62439-2 Edition 2.0, MRP Manager; MRP Client
- MRP interconnection, supported	Yes; as MRP ring node according to IEC 62439-2 Edition 3.0
— MRPD	Yes; Requirement: IRT
— Switchover time on line break, typ.	200 ms; For MRP, bumpless for MRPD
— Number of stations in the ring, max.	50
SIMATIC communication	
PG/OP communication	Yes; encryption with TLS V1.3 pre-selected
S7 routing	Yes
Data record routing	Yes
S7 communication, as server	Yes
S7 communication, as server     S7 communication, as client	Yes
User data per job, max.	See online help (S7 communication, user data size)
Open IE communication	
• TCP/IP	Yes
Deta length, max.	64 kbyte
— Data length, max.     — several passive connections per port, supported	Yes
<ul> <li>ISO-on-TCP (RFC1006)</li> </ul>	Yes
	64 kbyte
<ul> <li>— Data length, max.</li> <li>UDP</li> </ul>	Yes
— Data length, max.	2 kbyte; 1 472 bytes for UDP broadcast
— UDP multicast	Yes; 128 multicast circuits (of which max. 5 via X1) Yes
• DHCP	Yes
• DNS	
• SNMP	Yes
• DCP	Yes
• LLDP	Yes
• Encryption	Yes; Optional
Web server	Very Oten land and unergenerge
• HTTP	Yes; Standard and user pages
• HTTPS	Yes; Standard and user pages
• web API	200
— Number of sessions, max.	200
— number of simultaneous HTTP calls, max.	4
— HTTP request body, max.	131 072 byte
OPC UA	
Runtime license required	Yes; "Large" license required
OPC UA Client	Yes; Data Access (registered Read/Write), Method Call
<ul> <li>Application authentication</li> <li>Security policies</li> </ul>	Yes Available security policies: None, Basic128Rsa15, Basic256Rsa15, Basic256Sha256
— User authentication	"anonymous" or by user name & password
— Number of connections, max.	40
<ul> <li>Number of nodes of the client interfaces, recommended max.</li> </ul>	5 000
— Number of elements for one call of     OPC_UA_NodeGetHandleList/OPC_UA_ReadList/OPC_I     max.	300
— Number of elements for one call of OPC_UA_NameSpaceGetIndexList, max.	20
— Number of elements for one call of OPC_UA_MethodGetHandleList, max.	100
<ul> <li>Number of simultaneous calls of the client instructions for session management, per connection, max.</li> </ul>	1
<ul> <li>— Number of simultaneous calls of the client instructions for data access, per connection, max.</li> </ul>	5

<ul> <li>— Number of registerable nodes, max.</li> </ul>	5 000
<ul> <li>— Number of registerable method calls of OPC_UA_MethodCall, max.</li> </ul>	100
<ul> <li>— Number of inputs/outputs when calling OPC_UA_MethodCall, max.</li> </ul>	20
OPC UA Server	Yes; Data Access (Read, Write, Subscribe), Method Call, Alarms & Condition (A&C), Custom Address Space
<ul> <li>Application authentication</li> </ul>	Yes
— Security policies	available security policies: None, Basic128Rsa15, Basic256Rsa15, Basic256Sha256, Aes128Sha256RsaOaep, Aes256Sha256RsaPss
— User authentication	"anonymous" or by user name & password
<ul> <li>— GDS support (certificate management)</li> </ul>	Yes
- Number of sessions, max.	64
- Number of accessible variables, max.	200 000
— Number of registerable nodes, max.	50 000
<ul> <li>— Number of subscriptions per session, max.</li> </ul>	50
— Sampling interval, min.	10 ms
— Publishing interval, min.	10 ms
<ul> <li>Number of server methods, max.</li> </ul>	100
<ul> <li>Number of inputs/outputs per server method, max.</li> </ul>	20
<ul> <li>Number of monitored items, recommended max.</li> </ul>	10 000; for 1 s sampling interval and 1 s send interval
<ul> <li>— Number of server interfaces, max.</li> </ul>	10 of each "Server interfaces" / "Companion specification" type and 20 of the type "Reference namespace"
<ul> <li>— Number of nodes for user-defined server interfaces, max.</li> </ul>	30 000
Alarms and Conditions	Yes
— Number of program alarms	400
<ul> <li>— Number of alarms for system diagnostics</li> </ul>	200
Further protocols	
MODBUS	Yes; MODBUS TCP
Isochronous mode	
Equidistance	Yes
S7 message functions	64
Number of login stations for message functions, max.	64
Number of login stations for message functions, max. number of subscriptions, max.	750
Number of login stations for message functions, max. number of subscriptions, max. number of tags/attributes for subscriptions, max.	750 20 000
Number of login stations for message functions, max. number of subscriptions, max. number of tags/attributes for subscriptions, max. Program alarms	750 20 000 Yes
Number of login stations for message functions, max.         number of subscriptions, max.         number of tags/attributes for subscriptions, max.         Program alarms         Number of configurable program messages, max.	750 20 000 Yes 10 000; Program messages are generated by the "Program_Alarm" block, ProDiag or GRAPH
Number of login stations for message functions, max.         number of subscriptions, max.         number of tags/attributes for subscriptions, max.         Program alarms         Number of configurable program messages, max.         Number of loadable program messages in RUN, max.	750 20 000 Yes 10 000; Program messages are generated by the "Program_Alarm" block,
Number of login stations for message functions, max.         number of subscriptions, max.         number of tags/attributes for subscriptions, max.         Program alarms         Number of configurable program messages, max.	750 20 000 Yes 10 000; Program messages are generated by the "Program_Alarm" block, ProDiag or GRAPH
Number of login stations for message functions, max.         number of subscriptions, max.         number of tags/attributes for subscriptions, max.         Program alarms         Number of configurable program messages, max.         Number of loadable program messages in RUN, max.	750 20 000 Yes 10 000; Program messages are generated by the "Program_Alarm" block, ProDiag or GRAPH
Number of login stations for message functions, max.         number of subscriptions, max.         number of tags/attributes for subscriptions, max.         Program alarms         Number of configurable program messages, max.         Number of loadable program messages in RUN, max.         Number of simultaneously active program alarms	750 20 000 Yes 10 000; Program messages are generated by the "Program_Alarm" block, ProDiag or GRAPH 10 000
Number of login stations for message functions, max.         number of subscriptions, max.         number of tags/attributes for subscriptions, max.         Program alarms         Number of configurable program messages, max.         Number of loadable program messages in RUN, max.         Number of simultaneously active program alarms         • Number of program alarms	750         20 000         Yes         10 000; Program messages are generated by the "Program_Alarm" block, ProDiag or GRAPH         10 000         2 000
Number of login stations for message functions, max.         number of subscriptions, max.         number of tags/attributes for subscriptions, max.         Program alarms         Number of configurable program messages, max.         Number of loadable program messages in RUN, max.         Number of simultaneously active program alarms         • Number of program alarms         • Number of program alarms	750 20 000 Yes 10 000; Program messages are generated by the "Program_Alarm" block, ProDiag or GRAPH 10 000 2 000 1 000
Number of login stations for message functions, max.         number of subscriptions, max.         number of tags/attributes for subscriptions, max.         Program alarms         Number of configurable program messages, max.         Number of loadable program messages in RUN, max.         Number of simultaneously active program alarms         • Number of program alarms         • Number of alarms for system diagnostics         • Number of alarms for motion technology objects	750 20 000 Yes 10 000; Program messages are generated by the "Program_Alarm" block, ProDiag or GRAPH 10 000 2 000 1 000
Number of login stations for message functions, max.         number of subscriptions, max.         number of tags/attributes for subscriptions, max.         Program alarms         Number of configurable program messages, max.         Number of loadable program messages in RUN, max.         Number of simultaneously active program alarms         • Number of program alarms         • Number of alarms for system diagnostics         • Number of alarms for motion technology objects         Test commissioning functions	750 20 000 Yes 10 000; Program messages are generated by the "Program_Alarm" block, ProDiag or GRAPH 10 000 2 000 1 000 480
Number of login stations for message functions, max.         number of subscriptions, max.         number of tags/attributes for subscriptions, max.         Program alarms         Number of configurable program messages, max.         Number of loadable program messages in RUN, max.         Number of simultaneously active program alarms         • Number of program alarms         • Number of alarms for system diagnostics         • Number of alarms for motion technology objects <b>Test commission (Team Engineering)</b> Status block	750 20 000 Yes 10 000; Program messages are generated by the "Program_Alarm" block, ProDiag or GRAPH 10 000 2 000 1 000 480 Yes; Parallel online access possible for up to 10 engineering systems
Number of login stations for message functions, max.         number of subscriptions, max.         number of tags/attributes for subscriptions, max.         Program alarms         Number of configurable program messages, max.         Number of loadable program messages in RUN, max.         Number of simultaneously active program alarms         • Number of program alarms         • Number of program alarms         • Number of alarms for system diagnostics         • Number of alarms for motion technology objects <b>Test commissioning functions</b> Joint commission (Team Engineering)         Status block         Single step	750 20 000 Yes 10 000; Program messages are generated by the "Program_Alarm" block, ProDiag or GRAPH 10 000 2 000 1 000 480 Yes; Parallel online access possible for up to 10 engineering systems Yes; Up to 16 simultaneously (in total across all ES clients) No
Number of login stations for message functions, max.         number of subscriptions, max.         number of tags/attributes for subscriptions, max.         Program alarms         Number of configurable program messages, max.         Number of loadable program messages in RUN, max.         Number of simultaneously active program alarms         • Number of program alarms         • Number of alarms for system diagnostics         • Number of alarms for motion technology objects         Test commission (Team Engineering)         Status block         Single step         Number of breakpoints	750 20 000 Yes 10 000; Program messages are generated by the "Program_Alarm" block, ProDiag or GRAPH 10 000 2 000 1 000 480 Yes; Parallel online access possible for up to 10 engineering systems Yes; Up to 16 simultaneously (in total across all ES clients) No 20
Number of login stations for message functions, max.         number of subscriptions, max.         number of tags/attributes for subscriptions, max.         Program alarms         Number of configurable program messages, max.         Number of loadable program messages in RUN, max.         Number of simultaneously active program alarms         • Number of program alarms         • Number of program alarms         • Number of alarms for system diagnostics         • Number of alarms for motion technology objects <b>Test commission (Team Engineering)</b> Status block         Single step         Number of breakpoints         Profiling	750 20 000 Yes 10 000; Program messages are generated by the "Program_Alarm" block, ProDiag or GRAPH 10 000 2 000 1 000 480 Yes; Parallel online access possible for up to 10 engineering systems Yes; Up to 16 simultaneously (in total across all ES clients) No
Number of login stations for message functions, max.         number of subscriptions, max.         number of tags/attributes for subscriptions, max.         Program alarms         Number of configurable program messages, max.         Number of loadable program messages in RUN, max.         Number of simultaneously active program alarms         • Number of program alarms         • Number of alarms for system diagnostics         • Number of alarms for motion technology objects <b>Test commission (Team Engineering)</b> Status block         Single step         Number of breakpoints         Profiling         Status/control	750 20 000 Yes 10 000; Program messages are generated by the "Program_Alarm" block, ProDiag or GRAPH 10 000 2 000 1 000 480 Yes; Parallel online access possible for up to 10 engineering systems Yes; Up to 16 simultaneously (in total across all ES clients) No 20 No
Number of login stations for message functions, max.         number of subscriptions, max.         number of tags/attributes for subscriptions, max.         Program alarms         Number of configurable program messages, max.         Number of loadable program messages in RUN, max.         Number of simultaneously active program alarms         • Number of program alarms         • Number of alarms for system diagnostics         • Number of alarms for motion technology objects         Test commission (Team Engineering)         Status block         Single step         Number of breakpoints         Profiling         Status/control         • Status/control variable	750 20 000 Yes 10 000; Program messages are generated by the "Program_Alarm" block, ProDiag or GRAPH 10 000 2 000 1 000 480 Yes; Parallel online access possible for up to 10 engineering systems Yes; Up to 16 simultaneously (in total across all ES clients) No 20 No Yes; without fail-safe
Number of login stations for message functions, max.         number of subscriptions, max.         number of tags/attributes for subscriptions, max.         Program alarms         Number of configurable program messages, max.         Number of loadable program messages in RUN, max.         Number of simultaneously active program alarms         • Number of program alarms         • Number of alarms for system diagnostics         • Number of alarms for motion technology objects <b>Test commission (Team Engineering)</b> Status block         Single step         Number of breakpoints         Profiling         Status/control         • Status/control variable         • Variables	750 20 000 Yes 10 000; Program messages are generated by the "Program_Alarm" block, ProDiag or GRAPH 10 000 2 000 1 000 480 Yes; Parallel online access possible for up to 10 engineering systems Yes; Up to 16 simultaneously (in total across all ES clients) No 20 No
Number of login stations for message functions, max.         number of subscriptions, max.         number of tags/attributes for subscriptions, max.         Program alarms         Number of configurable program messages, max.         Number of loadable program messages in RUN, max.         Number of simultaneously active program alarms         • Number of program alarms         • Number of alarms for system diagnostics         • Number of alarms for motion technology objects         Test commissioning functions         Joint commission (Team Engineering)         Status block         Single step         Number of breakpoints         Profiling         Status/control         • Status/control variable         • Variables         • Number of variables, max.	750         20 000         Yes         10 000; Program messages are generated by the "Program_Alarm" block, ProDiag or GRAPH         10 000         2 000         1 000         480         Yes; Parallel online access possible for up to 10 engineering systems         Yes; Up to 16 simultaneously (in total across all ES clients)         No         20         No         Yes; without fail-safe         inputs/outputs, bit memories, DBs, peripheral I/Os (without fail-safe), times, counters
Number of login stations for message functions, max.         number of subscriptions, max.         number of tags/attributes for subscriptions, max.         Program alarms         Number of configurable program messages, max.         Number of loadable program messages in RUN, max.         Number of loadable program messages in RUN, max.         Number of loadable program messages in RUN, max.         Number of simultaneously active program alarms         • Number of program alarms         • Number of alarms for system diagnostics         • Number of alarms for motion technology objects <b>Test commission (Team Engineering)</b> Status block         Single step         Number of breakpoints         Profiling <b>Status/control</b> • Status/control variable         • Variables         • Number of variables, max.	750         20 000         Yes         10 000; Program messages are generated by the "Program_Alarm" block, ProDiag or GRAPH         10 000         2 000         1 000         2 000         1 000         2 was provided to the second s
Number of login stations for message functions, max.         number of subscriptions, max.         number of tags/attributes for subscriptions, max.         Program alarms         Number of configurable program messages, max.         Number of loadable program messages in RUN, max.         Number of simultaneously active program alarms         • Number of program alarms         • Number of alarms for system diagnostics         • Number of alarms for motion technology objects <b>Test commissioning functions</b> Joint commission (Team Engineering)         Status block         Single step         Number of breakpoints         Profiling <b>Status/control</b> • Status/control variable         • Variables         • Number of variables, max.	750         20 000         Yes         10 000; Program messages are generated by the "Program_Alarm" block, ProDiag or GRAPH         10 000         2 000         1 000         480         Yes; Parallel online access possible for up to 10 engineering systems         Yes; Up to 16 simultaneously (in total across all ES clients)         No         20         No         Yes; without fail-safe         inputs/outputs, bit memories, DBs, peripheral I/Os (without fail-safe), times, counters
Number of login stations for message functions, max.         number of subscriptions, max.         number of tags/attributes for subscriptions, max.         Program alarms         Number of configurable program messages, max.         Number of loadable program messages in RUN, max.         Number of loadable program messages in RUN, max.         Number of loadable program messages in RUN, max.         Number of simultaneously active program alarms         • Number of program alarms         • Number of alarms for system diagnostics         • Number of alarms for motion technology objects <b>Test commission (Team Engineering)</b> Status block         Single step         Number of breakpoints         Profiling <b>Status/control</b> • Status/control variable         • Variables         • Number of variables, max.	750         20 000         Yes         10 000; Program messages are generated by the "Program_Alarm" block, ProDiag or GRAPH         10 000         2 000         1 000         2 000         1 000         2 was provided to the second s
Number of login stations for message functions, max.         number of subscriptions, max.         number of tags/attributes for subscriptions, max.         Program alarms         Number of configurable program messages, max.         Number of loadable program messages in RUN, max.         Number of simultaneously active program alarms         • Number of program alarms         • Number of alarms for system diagnostics         • Number of alarms for motion technology objects <b>Test commission (Team Engineering)</b> Status block         Single step         Number of breakpoints         Profiling <b>Status/control</b> • Status/control variable         • Variables         • Number of variables, max.         — of which status variables, max.	750         20 000         Yes         10 000; Program messages are generated by the "Program_Alarm" block, ProDiag or GRAPH         10 000         2 000         1 000         2 000         1 000         2 was provided to the second s
Number of login stations for message functions, max.         number of subscriptions, max.         number of tags/attributes for subscriptions, max.         Program alarms         Number of configurable program messages, max.         Number of loadable program messages in RUN, max.         Number of loadable program messages in RUN, max.         Number of loadable program messages in RUN, max.         Number of simultaneously active program alarms         • Number of program alarms         • Number of alarms for system diagnostics         • Number of alarms for motion technology objects         Test commission (Team Engineering)         Status block         Single step         Number of breakpoints         Profiling         Status/control         • Status/control variable         • Variables         • Number of variables, max.         — of which status variables, max.         — of which control variables, max.	750         20 000         Yes         10 000; Program messages are generated by the "Program_Alarm" block, ProDiag or GRAPH         10 000         2 000         1 000         480         Yes; Parallel online access possible for up to 10 engineering systems         Yes; Up to 16 simultaneously (in total across all ES clients)         No         20         No         20         Yes; without fail-safe         inputs/outputs, bit memories, DBs, peripheral I/Os (without fail-safe), times, counters         200; per job         200; per job
Number of login stations for message functions, max.         number of subscriptions, max.         number of tags/attributes for subscriptions, max.         Program alarms         Number of configurable program messages, max.         Number of loadable program messages in RUN, max.         Number of simultaneously active program alarms         • Number of program alarms         • Number of alarms for system diagnostics         • Number of alarms for motion technology objects <b>Test commission (Team Engineering)</b> Status block         Single step         Number of breakpoints         Profiling         Status/control         • Status/control variable         • Number of variables, max.         — of which status variables, max.         — of which control variables, max.	750         20 000         Yes         10 000; Program messages are generated by the "Program_Alarm" block, ProDiag or GRAPH         10 000         2 000         1 000         2 000         1 000         2 000         1 000         480         Ves; Parallel online access possible for up to 10 engineering systems         Yes; Up to 16 simultaneously (in total across all ES clients)         No         20         No         20         No         20; per job         200; per job         200; per job         Yes; without fail-safe         inputs/outputs, bit memories, DBs, peripheral I/Os (without fail-safe), times, counters         200; per job         200; per job
Number of login stations for message functions, max.         number of subscriptions, max.         number of tags/attributes for subscriptions, max.         Program alarms         Number of configurable program messages, max.         Number of loadable program messages in RUN, max.         Number of simultaneously active program alarms         • Number of program alarms         • Number of alarms for system diagnostics         • Number of alarms for motion technology objects <b>Test commissioning functions</b> Joint commission (Team Engineering)         Status block         Single step         Number of variables         • Number of variables, max.         — of which status variables, max.         — of which control variables, max.         — of which control variables, max.         Forcing         • Forcing         • Forcing         • Forcing, variables	750         20 000         Yes         10 000; Program messages are generated by the "Program_Alarm" block, ProDiag or GRAPH         10 000         2 000         1 000         2 000         1 000         2 000         1 000         480         Ves; Parallel online access possible for up to 10 engineering systems         Yes; Up to 16 simultaneously (in total across all ES clients)         No         20         No         20         No         20         No         20         No         20         Yes; without fail-safe         inputs/outputs, bit memories, DBs, peripheral I/Os (without fail-safe), times, counters         200; per job         200; per job         200; per job         Ves; without fail-safe         peripheral inputs/outputs (without fail-safe)
Number of login stations for message functions, max.         number of subscriptions, max.         number of tags/attributes for subscriptions, max.         Program alarms         Number of configurable program messages, max.         Number of loadable program messages in RUN, max.         Number of simultaneously active program alarms         • Number of program alarms         • Number of program alarms         • Number of alarms for system diagnostics         • Number of alarms for motion technology objects <b>Test commission (Team Engineering)</b> Status block         Single step         Number of breakpoints         Profiling         Status/control         • Status/control variable         • Variables         • Number of variables, max.         — of which status variables, max.         — of which control variables, max.         — of which control variables, max.         • Forcing         • Forcing         • Forcing         • Forcing, variables         • Number of variables, max.	750         20 000         Yes         10 000; Program messages are generated by the "Program_Alarm" block, ProDiag or GRAPH         10 000         2 000         1 000         2 000         1 000         2 000         1 000         480         Ves; Parallel online access possible for up to 10 engineering systems         Yes; Up to 16 simultaneously (in total across all ES clients)         No         20         No         20         No         20         No         20         No         20         Yes; without fail-safe         inputs/outputs, bit memories, DBs, peripheral I/Os (without fail-safe), times, counters         200; per job         200; per job         200; per job         Ves; without fail-safe         peripheral inputs/outputs (without fail-safe)

Number of entries, max.	3 200
— of which powerfail-proof	1 000
Traces	
<ul> <li>Number of configurable Traces</li> </ul>	8
Memory size per trace, max.	512 kbyte
Interrupts/diagnostics/status information	
Diagnostics indication LED	
RUN/STOP LED	Yes
• ERROR LED	Yes
MAINT LED	Yes
<ul> <li>Connection display LINK TX/RX</li> </ul>	Yes
Supported technology objects	
Motion Control	Yes; Note: The number of technology objects affects the cycle time of the PLC
<ul> <li>Number of available Motion Control resources for</li> </ul>	program; selection guide via the TIA Selection Tool
technology objects	
<ul> <li>Required Motion Control resources</li> </ul>	
- per speed-controlled axis	40
— per positioning axis	80
— per synchronous axis	160
— per external encoder	80
— per output cam	20
— per cam track	160
— per probe	40
<ul> <li>Positioning axis</li> </ul>	
<ul> <li>— Number of positioning axes at motion control cycle of 4 ms (typical value)</li> </ul>	70
<ul> <li>— Number of positioning axes at motion control cycle of 8 ms (typical value)</li> </ul>	128
Controller	
PID_Compact	Yes; Universal PID controller with integrated optimization
PID_3Step	Yes; PID controller with integrated optimization for valves
PID-Temp	Yes; PID controller with integrated optimization for temperature
Counting and measuring	
High-speed counter	Yes
Standards, approvals, certificates	
Highest safety class achievable in safety mode	
<ul> <li>Performance level according to ISO 13849-1</li> </ul>	PLe
<ul> <li>SIL acc. to IEC 61508</li> </ul>	SIL 3
Probability of failure (for service life of 20 years and repair time	e of 100 hours)
<ul> <li>— Low demand mode: PFDavg in accordance with SIL3</li> </ul>	< 2.00E-05
- High demand/continuous mode: PFH in accordance	< 1.00E-09
with SIL3	
Ambient conditions	
Ambient temperature during operation	
<ul> <li>horizontal installation, min.</li> </ul>	0°C
<ul> <li>horizontal installation, max.</li> </ul>	60 °C; Display: 50 °C, at an operating temperature of typically 50 °C, the display is switched off
<ul> <li>vertical installation, min.</li> </ul>	0°C
<ul> <li>vertical installation, max.</li> </ul>	40 °C; Display: 40 °C, at an operating temperature of typically 40 °C, the
Ambient temperature during storage/transportation	display is switched off
min.	-40 °C
• max.	70 °C
Altitude during operation relating to sea level	
Installation altitude above sea level, max.	5 000 m; Restrictions for installation altitudes > 2 000 m, see manual
configuration / header	
configuration / programming / header	
Programming language	
— LAD	Yes; incl. failsafe
— FBD	Yes; incl. failsafe
— STL	Yes

— CFC		tionality					
— GRAPH		tionality					
	Voc		Yes; either CFC or failsafe functionality				
Know-how protection	Yes						
User program protection/password protection	Yes						
Copy protection	Yes						
Block protection	Yes						
Access protection							
protection of confidential configuration data	Yes						
Password for display	Yes						
Protection level: Write protection	Yes						
Protection level: Read/write protection	Yes						
Protection level: Write protection for Failsafe	Yes						
Protection level: Complete protection	Yes						
User administration	Yes; device-wide						
programming / cycle time monitoring / header							
lower limit	adjustable minimum cycle time						
• upper limit	adjustable maximum cycle time						
Dimensions							
Width	175 mm						
Height	147 mm						
Depth	129 mm						
Weights							
Weight, approx.	2 090 g						
Classifications							
		Version	Classification				
	eClass	14	27-24-22-07				
	eClass	12	27-24-22-07				
	eClass	9.1	27-24-22-07				
		eClass 9 27-24-22-07					

eClass	12	27-24-22-07
eClass	9.1	27-24-22-07
eClass	9	27-24-22-07
eClass	8	27-24-22-07
eClass	7.1	27-24-22-07
eClass	6	27-24-22-07
ETIM	9	EC000236
ETIM	8	EC000236
ETIM	7	EC000236

Approvals / Certificates

General Product Approval

<u>Manufacturer Declara-</u> <u>tion</u>	CE EG-Konf.	UK CA	<u>KC</u>		RCM
General Product Ap- proval	EMV	For use in hazardous	s locations		
TÜV	<u>KC</u>	(U) II	EM	<u>CCC-Ex</u>	<u>Miscellaneous</u>
For use in hazardous	locations		Functional Saftey	Marine / Shipping	

ATEX ATEX	<u>Type Examination Cer-</u> <u>tificate</u>	IECEx	<u>Type Examination Cer-</u> <u>tificate</u>	ABS	BUREAU VERITAS
Marine / Shipping					
	Lloyds Register Lis	<u>NK / Nippon Kaiji Ky-</u> <u>okai</u>	RINA	CCS (China Classifica- tion Society)	
other					
Profibus	<u>PROFINET</u>				
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