



Figure similar

SIPLUS S7-1500 CPU 1516-3 PN based on 6ES7516-3AP03-0AB0 with conformal coating -40...+60 °C . central processing unit with 2 MB work memory for program and 7.5 MB for data 1st interface: PROFINET IRT with 2-port switch, 2nd interface: PROFINET RT, 3rd interface: PROFIBUS, 6 ns bit performance, SIMATIC Memory Card required

General information	
Product type designation	CPU 1516-3 PN/DP
Firmware version	
• FW update possible	Yes
based on	6ES7516-3AP03-0AB0
Product function	
• I&M data	Yes; I&M0 to I&M3
• Isochronous mode	Yes; Distributed and central; with minimum OB 6x cycle of 375 µs (distributed) and 1 ms (central)
Engineering with	
• STEP 7 TIA Portal configurable/integrated from version	see entry ID: 109746275
Configuration control	
via dataset	Yes
Display	
Screen diagonal [cm]	6.1 cm
Control elements	
Number of keys	8
Mode buttons	2
Supply voltage	
Rated value (DC)	24 V
permissible range, lower limit (DC)	19.2 V
permissible range, upper limit (DC)	28.8 V
Reverse polarity protection	Yes
Mains buffering	
• Mains/voltage failure stored energy time	5 ms
• Repeat rate, min.	1/s
Input current	
Current consumption (rated value)	0.87 A
Current consumption, max.	1.08 A
Inrush current, max.	1.15 A; Rated value
I ² t	0.6 A ² ·s
Power	
Infeed power to the backplane bus	12 W
Power consumption from the backplane bus (balanced)	6.7 W
Power loss	
Power loss, typ.	4 W
Storage	
Number of slots for SIMATIC memory card	1

SIMATIC memory card required	Yes
Work memory	
• integrated (for program)	2 Mbyte
• integrated (for data)	7.5 Mbyte
Load memory	
• Plug-in (SIMATIC Memory Card), max.	32 Gbyte
Backup	
• maintenance-free	Yes
CPU processing times	
for bit operations, typ.	6 ns
for word operations, typ.	7 ns
for fixed point arithmetic, typ.	9 ns
for floating point arithmetic, typ.	37 ns
CPU-blocks	
Number of elements (total)	8 000; Blocks (OB, FB, FC, DB) and UDTs
DB	
• Number range	1 ... 60 999; subdivided into: number range that can be used by the user: 1 ... 59 999, and number range of DBs created via SFC 86: 60 000 ... 60 999
• Size, max.	7.5 Mbyte; For DBs with absolute addressing, the max. size is 64 KB
FB	
• Number range	0 ... 65 535
• Size, max.	1 Mbyte
FC	
• Number range	0 ... 65 535
• Size, max.	1 Mbyte
OB	
• Size, max.	1 Mbyte
• Number of free cycle OBs	100
• Number of time alarm OBs	20
• Number of delay alarm OBs	20
• Number of cyclic interrupt OBs	20; With minimum OB 3x cycle of 250 µs
• Number of process alarm OBs	50
• Number of DPV1 alarm OBs	3
• Number of isochronous mode OBs	3
• Number of technology synchronous alarm OBs	2
• Number of startup OBs	100
• Number of asynchronous error OBs	4
• Number of synchronous error OBs	2
• Number of diagnostic alarm OBs	1
Nesting depth	
• per priority class	24
Counters, timers and their retentivity	
S7 counter	
• Number	2 048
Retentivity	
— can be set	Yes
IEC counter	
• Number	Any (only limited by the main memory)
Retentivity	
— can be set	Yes
S7 timer	
• Number	2 048
Retentivity	
— adjustable	Yes
IEC timer	
• Number	Any (only limited by the main memory)
Retentivity	
— can be set	Yes
Data areas and their retentivity	

Retentive data area (incl. timers, counters, flags), max.	512 kbyte; In total; available retentive memory for bit memories, timers, counters, DBs, and technology data (axes): 472 KB
Extended retentive data area (incl. timers, counters, flags), max.	7.5 Mbyte; When using PS 6 0W 24/48/60 V DC HF
Flag	
<ul style="list-style-type: none"> • Size, max. • Number of clock memories 	<p>16 kbyte</p> <p>8; 8 clock memory bit, grouped into one clock memory byte</p>
Data blocks	
<ul style="list-style-type: none"> • Retentivity adjustable • Retentivity preset 	<p>Yes</p> <p>No</p>
Local data	
<ul style="list-style-type: none"> • per priority class, max. 	64 kbyte; max. 16 KB per block
Address area	
Number of IO modules	8 192; max. number of modules / submodules
I/O address area	
<ul style="list-style-type: none"> • Inputs • Outputs 	<p>32 kbyte; All inputs are in the process image</p> <p>32 kbyte; All outputs are in the process image</p>
per integrated IO subsystem	
<ul style="list-style-type: none"> — Inputs (volume) — Outputs (volume) 	<p>8 kbyte</p> <p>8 kbyte</p>
per CM/CP	
<ul style="list-style-type: none"> — Inputs (volume) — Outputs (volume) 	<p>8 kbyte</p> <p>8 kbyte</p>
Subprocess images	
<ul style="list-style-type: none"> • Number of subprocess images, max. 	32
Hardware configuration	
Number of distributed IO systems	64; A distributed I/O system is characterized not only by the integration of distributed I/O via PROFINET or PROFIBUS communication modules, but also by the connection of I/O via AS-i master modules or links (e.g. IE/PB-Link)
Number of DP masters	
<ul style="list-style-type: none"> • integrated • via CM 	<p>1</p> <p>8; A maximum of 8 CMs/CPs (PROFIBUS, PROFINET, Ethernet) can be inserted in total</p>
Number of IO Controllers	
<ul style="list-style-type: none"> • Integrated • via CM 	<p>2</p> <p>8; A maximum of 8 CMs/CPs (PROFIBUS, PROFINET, Ethernet) can be inserted in total</p>
Rack	
<ul style="list-style-type: none"> • Modules per rack, max. • Number of lines, max. 	<p>32; CPU + 31 modules</p> <p>1</p>
PtP CM	
<ul style="list-style-type: none"> • Number of PtP CMs 	the number of connectable PtP CMs is only limited by the number of available slots
Time of day	
Clock	
<ul style="list-style-type: none"> • Type • Backup time • Deviation per day, max. 	<p>Hardware clock</p> <p>6 wk; At 40 °C ambient temperature, typically</p> <p>10 s; Typ.: 2 s</p>
Operating hours counter	
<ul style="list-style-type: none"> • Number 	16
Clock synchronization	
<ul style="list-style-type: none"> • supported • to DP, master • on DP, device • in AS, master • in AS, device • on Ethernet via NTP 	<p>Yes</p> <p>Yes</p> <p>Yes; via PROFIBUS CM / CP</p> <p>Yes</p> <p>Yes</p> <p>Yes</p>
Interfaces	
Number of PROFINET interfaces	2
Number of PROFIBUS interfaces	1
1. Interface	

Interface types	
• RJ 45 (Ethernet)	Yes; X1
• Number of ports	2
• integrated switch	Yes
Protocols	
• IP protocol	Yes; IPv4
• PROFINET IO Controller	Yes
• PROFINET IO Device	Yes
• SIMATIC communication	Yes
• Open IE communication	Yes; Optionally also encrypted
• Web server	Yes
• Media redundancy	Yes
PROFINET IO Controller	
Services	
— Isochronous mode	Yes
— Direct data exchange	Yes; Requirement: IRT and isochronous mode (MRPD optional)
— IRT	Yes
— Dynamic Frame Packing (DFP)	Yes
— PROFlenergy	Yes; per user program
— Prioritized startup	Yes; Max. 32 PROFINET devices
— Number of connectable IO Devices, max.	256; in total, up to 1024 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET
— Of which IO devices with IRT, max.	64
— Number of connectable IO Devices for RT, max.	256
— of which in line, max.	256
— Number of IO Devices that can be simultaneously activated/deactivated, max.	8; in total across all interfaces
— Number of IO Devices per tool, max.	8
— Updating times	The minimum value of the update time also depends on communication share set for PROFINET IO, on the number of IO devices, and on the quantity of configured user data
— PROFINET Security Class	1
Update time for IRT	
— for send cycle of 250 µs	250 µs to 4 ms; Note: In the case of IRT with isochronous mode, the minimum update time of 375 µs of the isochronous OB is decisive
— for send cycle of 500 µs	500 µs to 8 ms
— for send cycle of 1 ms	1 ms to 16 ms
— for send cycle of 2 ms	2 ms to 32 ms
— for send cycle of 4 ms	4 ms to 64 ms
— With IRT and parameterization of "odd" send cycles	Update time = set "odd" send clock (any multiple of 125 µs: 375 µs, 625 µs ... 3 875 µs)
Update time for RT	
— for send cycle of 250 µs	250 µs to 128 ms
— for send cycle of 500 µs	500 µs to 256 ms
— for send cycle of 1 ms	1 ms to 512 ms
— for send cycle of 2 ms	2 ms to 512 ms
— for send cycle of 4 ms	4 ms to 512 ms
PROFINET IO Device	
Services	
— Isochronous mode	No
— IRT	Yes
— Dynamic Frame Packing (DFP)	No
— PROFlenergy	Yes; per user program
— Prioritized startup	Yes
— Shared device	Yes
— Number of IO Controllers with shared device, max.	4
— activation/deactivation of I-devices	Yes; per user program
— Asset management record	Yes; per user program
— PROFINET Security Class	SNMP Configuration and DCP Read Only
2. Interface	
Interface types	

• RJ 45 (Ethernet)	Yes; X2
• Number of ports	1
• integrated switch	No
Protocols	
• IP protocol	Yes; IPv4
• PROFINET IO Controller	Yes
• PROFINET IO device	Yes
• SIMATIC communication	Yes
• Open IE communication	Yes; Optionally also encrypted
• Web server	Yes
• Media redundancy	No
PROFINET IO Controller	
Services	
— Isochronous mode	No
— Direct data exchange	No
— IRT	No
— Dynamic Frame Packing (DFP)	No
— PROFINergy	Yes; per user program
— Prioritized startup	No
— Number of connectable IO Devices, max.	32; in total, up to 1024 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET
— Number of connectable IO Devices for RT, max.	32
— of which in line, max.	32
— Number of IO Devices that can be simultaneously activated/deactivated, max.	8; in total across all interfaces
— IO Devices changing during operation (partner ports), supported	Yes
— Number of IO Devices per tool, max.	8
— Updating times	The minimum value of the update time also depends on communication share set for PROFINET IO, on the number of IO devices, and on the quantity of configured user data
— PROFINET Security Class	1
Update time for RT	
— for send cycle of 1 ms	1 ms to 512 ms
PROFINET IO Device	
Services	
— Isochronous mode	No
— IRT	No
— Dynamic Frame Packing (DFP)	No
— PROFINergy	Yes; per user program
— Prioritized startup	No
— Shared device	Yes
— Number of IO Controllers with shared device, max.	4
— activation/deactivation of I-devices	Yes; per user program
— Asset management record	Yes; per user program
— PROFINET Security Class	SNMP Configuration and DCP Read Only
3. Interface	
Interface types	
• RS 485	Yes; X3
• Number of ports	1
Protocols	
• PROFIBUS DP master	Yes
• PROFIBUS DP device	No
• SIMATIC communication	Yes
PROFIBUS DP master	
• Number of connections, max.	48; for the integrated PROFIBUS DP interface
• max. number of DP devices	125; In total, up to 1 000 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET
Services	
— Equidistance	Yes
— Isochronous mode	Yes

— activation/deactivation of DP devices	Yes
Interface types	
RJ 45 (Ethernet)	
• 100 Mbps	Yes
• Autonegotiation	Yes
• Autocrossing	Yes
• Industrial Ethernet status LED	Yes
RS 485	
• Transmission rate, max.	12 Mbit/s
Protocols	
PROFIsafe	No
Number of connections	
• Number of connections, max.	256; via integrated interfaces of the CPU and connected CPs / CMs
• Number of connections reserved for ES/HMI/web	10
• Number of connections via integrated interfaces	128
• Number of S7 routing paths	16
Redundancy mode	
• PROFINET system redundancy (S2)	No
• PROFINET system redundancy (R1)	No
• H-Sync forwarding	Yes
Media redundancy	
— Media redundancy	only via 1st interface (X1)
— MRP	Yes; MRP Automanager according to IEC 62439-2 Edition 2.0, MRP Manager; MRP Client
— MRP interconnection, supported	Yes; as MRP ring node according to IEC 62439-2 Edition 3.0
— MRPD	Yes; Requirement: IRT
— Switchover time on line break, typ.	200 ms; For MRP, bumpless for MRPD
— Number of stations in the ring, max.	50
SIMATIC communication	
• PG/OP communication	Yes; encryption with TLS V1.3 pre-selected
• S7 routing	Yes
• Data record routing	Yes
• S7 communication, as server	Yes
• S7 communication, as client	Yes
• User data per job, max.	See online help (S7 communication, user data size)
Open IE communication	
• TCP/IP	Yes
— Data length, max.	64 kbyte
— several passive connections per port, supported	Yes
• ISO-on-TCP (RFC1006)	Yes
— Data length, max.	64 kbyte
• UDP	Yes
— Data length, max.	2 kbyte; 1 472 bytes for UDP broadcast
— UDP multicast	Yes; max. 118 multicast circuits
• DHCP	Yes
• DNS	Yes
• SNMP	Yes
• DCP	Yes
• LLDP	Yes
• encryption	Yes; Optional
Web server	
• HTTP	Yes; Standard and user pages
• HTTPS	Yes; Standard and user pages
• web API	
— Number of sessions, max.	100
— number of simultaneous HTTP calls, max.	4
— HTTP request body, max.	131 072 byte
OPC UA	
• Runtime license required	Yes; "Medium" license required

<ul style="list-style-type: none"> ● OPC UA Client <ul style="list-style-type: none"> — Application authentication — Security policies — User authentication — Number of connections, max. — Number of nodes of the client interfaces, recommended max. — Number of elements for one call of OPC-UA_NodeGetHandleList/OPC-UA_ReadList/OPC-UA_WriteList, max. — Number of elements for one call of OPC-UA_NameSpaceGetIndexList, max. — Number of elements for one call of OPC-UA_MethodGetHandleList, max. — Number of simultaneous calls of the client instructions for session management, per connection, max. — Number of simultaneous calls of the client instructions for data access, per connection, max. — Number of registerable nodes, max. — Number of registerable method calls of OPC-UA_MethodCall, max. — Number of inputs/outputs when calling OPC-UA_MethodCall, max. ● OPC UA Server <ul style="list-style-type: none"> — Application authentication — Security policies — User authentication — GDS support (certificate management) — Number of sessions, max. — Number of accessible variables, max. — Number of registerable nodes, max. — Number of subscriptions per session, max. — Sampling interval, min. — Publishing interval, min. — Number of server methods, max. — Number of inputs/outputs per server method, max. — Number of monitored items, recommended max. — Number of server interfaces, max. — Number of nodes for user-defined server interfaces, max. ● Alarms and Conditions <ul style="list-style-type: none"> — Number of program alarms — Number of alarms for system diagnostics 	<p>Yes; Data Access (registered Read/Write), Method Call</p> <p>Yes</p> <p>Available security policies: None, Basic128Rsa15, Basic256Rsa15, Basic256Sha256</p> <p>"anonymous" or by user name & password</p> <p>10</p> <p>2 000</p> <p>300</p> <p>20</p> <p>100</p> <p>1</p> <p>5</p> <p>5 000</p> <p>100</p> <p>20</p> <p>Yes; data access (read, write, subscribe), method call, alarms & condition (A&C), custom address space, role-based access control</p> <p>Yes</p> <p>available security policies: None, Basic128Rsa15, Basic256Rsa15, Basic256Sha256, Aes128Sha256RsaOaep, Aes256Sha256RsaPss</p> <p>"anonymous" or by user name & password</p> <p>Yes</p> <p>48</p> <p>100 000</p> <p>20 000</p> <p>50</p> <p>100 ms</p> <p>100 ms</p> <p>50; max. 20 concurrently running jobs each for asynchronous instructions OPC-UA_ServerMethodPre and OPC-UA_ServerMethodPost</p> <p>20</p> <p>4 000; for 1 s sampling interval and 1 s send interval</p> <p>10 of each "Server interfaces" / "Companion specification" type and 20 of the type "Reference namespace"</p> <p>30 000</p> <p>Yes</p> <p>200</p> <p>100</p>
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Further protocols

<ul style="list-style-type: none"> ● MODBUS 	Yes; MODBUS TCP
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Isochronous mode

Equidistance	Yes
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S7 message functions

Number of login stations for message functions, max.	64
number of subscriptions, max.	500
number of tags/attributes for subscriptions, max.	8 000
Program alarms	Yes
Number of configurable program messages, max.	10 000; Program messages are generated by the "Program_Alarm" block, ProDiag or GRAPH
Number of loadable program messages in RUN, max.	10 000
Number of simultaneously active program alarms <ul style="list-style-type: none"> ● Number of program alarms ● Number of alarms for system diagnostics 	1 000 200

• Number of alarms for motion technology objects	160
Test commissioning functions	
Joint commission (Team Engineering)	Yes; Parallel online access possible for up to 8 engineering systems
Status block	Yes; Up to 8 simultaneously (in total across all ES clients)
Single step	No
Number of breakpoints	8
Profiling	Yes
Status/control	
• Status/control variable	Yes
• Variables	Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters
• Number of variables, max.	
— of which status variables, max.	200; per job
— of which control variables, max.	200; per job
Forcing	
• Forcing	Yes
• Forcing, variables	Peripheral inputs/outputs
• Number of variables, max.	200
Diagnostic buffer	
• present	Yes
• Number of entries, max.	3 200
— of which powerfail-proof	500
Traces	
• Number of configurable Traces	4
• Memory size per trace, max.	512 kbyte
Interrupts/diagnostics/status information	
Diagnostics indication LED	
• RUN/STOP LED	Yes
• ERROR LED	Yes
• MAINT LED	Yes
• STOP ACTIVE LED	Yes
• Connection display LINK TX/RX	Yes
Supported technology objects	
Motion Control	Yes; Note: The number of technology objects affects the cycle time of the PLC program; selection guide via the TIA Selection Tool
• Number of available Motion Control resources for technology objects	2 400
• Required Motion Control resources	
— per speed-controlled axis	40
— per positioning axis	80
— per synchronous axis	160
— per external encoder	80
— per output cam	20
— per cam track	160
— per probe	40
• Positioning axis	
— Number of positioning axes at motion control cycle of 4 ms (typical value)	11
— Number of positioning axes at motion control cycle of 8 ms (typical value)	20
Controller	
• PID_Compact	Yes; Universal PID controller with integrated optimization
• PID_3Step	Yes; PID controller with integrated optimization for valves
• PID-Temp	Yes; PID controller with integrated optimization for temperature
Counting and measuring	
• High-speed counter	Yes
Standards, approvals, certificates	
Ecological footprint	
• environmental product declaration	Yes
Global warming potential	
— global warming potential, (total) [CO2 eq]	102 kg

— global warming potential, (during production) [CO2 eq]	26.5 kg
— global warming potential, (during operation) [CO2 eq]	76.7 kg
— global warming potential, (after end of life cycle) [CO2 eq]	-0.898 kg

Security

PROFINET Security Class	1
signed firmware update	Yes
Secure Boot	Yes
safely removing data	Yes

Ambient conditions

Ambient temperature during operation	
<ul style="list-style-type: none"> horizontal installation, min. horizontal installation, max. vertical installation, min. vertical installation, max. 	<p>-40 °C; = Tmin (incl. condensation/frost)</p> <p>60 °C; = Tmax; display: 50 °C, the display is switched off at an operating temperature of typically 50 °C</p> <p>-40 °C; = Tmin</p> <p>40 °C; = Tmax; display: 40 °C, at an operating temperature of typically 40 °C, the display is switched off</p>
Ambient temperature during storage/transportation	
<ul style="list-style-type: none"> min. max. 	<p>-40 °C</p> <p>70 °C</p>
Altitude during operation relating to sea level	
<ul style="list-style-type: none"> Installation altitude above sea level, max. 	5 000 m; Restrictions for installation altitudes > 2 000 m, see manual
Relative humidity	
<ul style="list-style-type: none"> With condensation, tested in accordance with IEC 60068-2-38, max. 	100 %; RH incl. condensation / frost (no commissioning in bedewed state), horizontal installation
Resistance	
Coolants and lubricants	
<ul style="list-style-type: none"> Resistant to commercially available coolants and lubricants 	Yes; Incl. diesel and oil droplets in the air
Use in stationary industrial systems	
<ul style="list-style-type: none"> to biologically active substances according to EN 60721-3-3 to chemically active substances according to EN 60721-3-3 to mechanically active substances according to EN 60721-3-3 	<p>Yes; Class 3B2 mold, fungus and dry rot spores (with the exception of fauna); Class 3B3 on request</p> <p>Yes; Class 3C4 (RH < 75 %) incl. salt spray acc. to EN 60068-2-52 (severity degree 3); *</p> <p>Yes; Class 3S4 incl. sand, dust, *</p>
Use on ships/at sea	
<ul style="list-style-type: none"> to biologically active substances according to EN 60721-3-6 to chemically active substances according to EN 60721-3-6 to mechanically active substances according to EN 60721-3-6 	<p>Yes; Class 6B2 mold, fungal and dry rot spores (excluding fauna)</p> <p>Yes; Class 6C3 (RH < 75 %) incl. salt spray acc. to EN 60068-2-52 (severity degree 3); *</p> <p>Yes; Class 6S3 incl. sand, dust; *</p>
Usage in industrial process technology	
<ul style="list-style-type: none"> Against chemically active substances acc. to EN 60654-4 Environmental conditions for process, measuring and control systems acc. to ANSI/ISA-71.04 	<p>Yes; Class 3 (excluding trichlorethylene)</p> <p>Yes; Level GX group A/B (excluding trichlorethylene; harmful gas concentrations up to the limits of EN 60721-3-3 class 3C4 permissible); level LC3 (salt spray) and level LB3 (oil)</p>
Remark	
<ul style="list-style-type: none"> Note regarding classification of environmental conditions acc. to EN 60721, EN 60654-4 and ANSI/ISA-71.04 	* The supplied plug covers must remain in place over the unused interfaces during operation!
Conformal coating	
<ul style="list-style-type: none"> Coatings for printed circuit board assemblies acc. to EN 61086 Protection against fouling acc. to EN 60664-3 Military testing according to MIL-I-46058C, Amendment 7 Qualification and Performance of Electrical Insulating Compound for Printed Board Assemblies according to IPC-CC-830A 	<p>Yes; Class 2 for high reliability</p> <p>Yes; Type 1 protection</p> <p>Yes; Discoloration of coating possible during service life</p> <p>Yes; Conformal coating, Class A</p>

Configuration

Programming	
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Programming language	
— LAD	Yes
— FBD	Yes
— STL	Yes
— SCL	Yes
— CFC	Yes
— GRAPH	Yes

Know-how protection	
• User program protection/password protection	Yes
• Copy protection	Yes
• Block protection	Yes

Access protection	
• protection of confidential configuration data	Yes
• Password for display	Yes
• Protection level: Write protection	Yes
• Protection level: Read/write protection	Yes
• Protection level: Write protection for Failsafe	No
• Protection level: Complete protection	Yes
• User administration	Yes; device-wide and centralized
• Number of users	100
• Number of groups	100
• Number of roles	50

Cycle time monitoring	
• lower limit	adjustable minimum cycle time
• upper limit	adjustable maximum cycle time

Dimensions	
Width	70 mm
Height	147 mm
Depth	129 mm

Weights	
Weight, approx.	469 g

Classifications			
		Version	Classification
	eClass	14	27-24-22-07
	eClass	12	27-24-22-07
	eClass	9.1	27-24-22-07
	eClass	9	27-24-22-07
	eClass	8	27-24-22-07
	eClass	7.1	27-24-22-07
	eClass	6	27-24-22-07
	ETIM	10	EC000236
	ETIM	9	EC000236
	ETIM	8	EC000236
	ETIM	7	EC000236
	IDEA	4	3565
	UNSPSC	15	32-15-17-05

Approvals / Certificates

General Product Approval



[China RoHS](#)



[TUEV](#)

General Product Approval	EMV	For use in hazardous locations
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[China RoHS](#)



For use in hazardous locations

Environment



last modified:

5/20/2026