



SIPLUS S7-400 CPU 412-5H based on 6ES7412-5HK06-0AB0 with conformal coating, -25...+70 °C, central processing unit for S7-400H and S7-400F/FH, 5 interfaces: 1x MPI/DP, 1x DP, 1x PN and 2 for SYNC modules, 1 MB memory (512 KB data/512 KB program)

Figure similar

General information	
Product type designation	CPU 412-5H PN/DP
HW functional status	1
Firmware version	V6.0
based on	<a href="#">6ES7412-5HK06-0AB0</a>
Product function	
<ul style="list-style-type: none"> <li>• Isochronous mode</li> </ul>	No
Engineering with	
<ul style="list-style-type: none"> <li>• Programming package</li> </ul>	As of STEP 7 V5.5 SP2 with HF1
CiR - Configuration in RUN	
CiR synchronization time, basic load	100 ms
CiR synchronization time, time per I/O byte	0 µs
Supply voltage	
Rated value (DC)	Power supply via system power supply
Input current	
from backplane bus 5 V DC, typ.	1.6 A
from backplane bus 5 V DC, max.	1.9 A
from backplane bus 24 V DC, max.	150 mA; 150 mA per DP interface
from interface 5 V DC, max.	90 mA; At each DP interface
Power loss	
Power loss, typ.	7.5 W
Storage	
Type of memory	RAM
Work memory	
<ul style="list-style-type: none"> <li>• integrated</li> </ul>	1 Mbyte
<ul style="list-style-type: none"> <li>• integrated (for program)</li> </ul>	512 kbyte
<ul style="list-style-type: none"> <li>• integrated (for data)</li> </ul>	512 kbyte
<ul style="list-style-type: none"> <li>• expandable</li> </ul>	No
Load memory	
<ul style="list-style-type: none"> <li>• expandable FEPR0M</li> </ul>	Yes; with Memory Card (FLASH)
<ul style="list-style-type: none"> <li>• expandable FEPR0M, max.</li> </ul>	64 Mbyte
<ul style="list-style-type: none"> <li>• integrated RAM, max.</li> </ul>	512 kbyte
<ul style="list-style-type: none"> <li>• expandable RAM</li> </ul>	Yes
<ul style="list-style-type: none"> <li>• expandable RAM, max.</li> </ul>	64 Mbyte
Backup	
<ul style="list-style-type: none"> <li>• present</li> </ul>	Yes
<ul style="list-style-type: none"> <li>• with battery</li> </ul>	Yes; all data
<ul style="list-style-type: none"> <li>• without battery</li> </ul>	No

Battery	
Backup battery	
<ul style="list-style-type: none"> <li>• Backup current, typ.</li> <li>• Backup current, max.</li> <li>• Backup time, max.</li> </ul>	180 µA; Valid up to 40°C 1 000 µA Dealt with in the module data manual with the secondary conditions and the factors of influence
<ul style="list-style-type: none"> <li>• Feeding of external backup voltage to CPU</li> </ul>	5 V DC to 15 V DC
CPU processing times	
for bit operations, typ.	31.25 ns
for word operations, typ.	31.25 ns
for fixed point arithmetic, typ.	31.25 ns
for floating point arithmetic, typ.	62.5 ns
CPU-blocks	
DB	
<ul style="list-style-type: none"> <li>• Number, max.</li> <li>• Size, max.</li> </ul>	6 000; Number range: 1 to 16000 64 kbyte
FB	
<ul style="list-style-type: none"> <li>• Number, max.</li> <li>• Size, max.</li> </ul>	3 000; Number range: 0 to 7999 64 kbyte
FC	
<ul style="list-style-type: none"> <li>• Number, max.</li> <li>• Size, max.</li> </ul>	3 000; Number range: 0 to 7999 64 kbyte
OB	
<ul style="list-style-type: none"> <li>• Number, max.</li> <li>• Size, max.</li> <li>• Number of free cycle OBs</li> <li>• Number of time alarm OBs</li> <li>• Number of delay alarm OBs</li> <li>• Number of cyclic interrupt OBs</li> <li>• Number of process alarm OBs</li> <li>• Number of DPV1 alarm OBs</li> <li>• Number of startup OBs</li> <li>• Number of asynchronous error OBs</li> <li>• Number of synchronous error OBs</li> </ul>	see instruction list 64 kbyte 1; OB 1 4; OB 10-13 4; OB 20-23 4; OB 32-35 4; OB 40-43 3; OB 55-57 2; OB 100, 102 9; OB 80-88 2; OB 121, 122
Nesting depth	
<ul style="list-style-type: none"> <li>• per priority class</li> <li>• additional within an error OB</li> </ul>	24 1
Counters, timers and their retentivity	
S7 counter	
<ul style="list-style-type: none"> <li>• Number</li> </ul>	2 048
Retentivity	
<ul style="list-style-type: none"> <li>— can be set</li> <li>— preset</li> </ul>	Yes Z 0 to Z 7
Counting range	
<ul style="list-style-type: none"> <li>— lower limit</li> <li>— upper limit</li> </ul>	0 999
IEC counter	
<ul style="list-style-type: none"> <li>• present</li> <li>• Type</li> <li>• Number</li> </ul>	Yes SFB Unlimited (limited only by RAM capacity)
S7 timer	
<ul style="list-style-type: none"> <li>• Number</li> </ul>	2 048
Retentivity	
<ul style="list-style-type: none"> <li>— adjustable</li> <li>— preset</li> </ul>	Yes No times retentive
Time range	
<ul style="list-style-type: none"> <li>— lower limit</li> <li>— upper limit</li> </ul>	10 ms 9 990 s
IEC timer	

<ul style="list-style-type: none"> <li>• present</li> </ul>	Yes
<ul style="list-style-type: none"> <li>• Type</li> </ul>	SFB
<ul style="list-style-type: none"> <li>• Number</li> </ul>	Unlimited (limited only by RAM capacity)
<b>Data areas and their retentivity</b>	
Retentive data area (incl. timers, counters, flags), max.	Total working and load memory (with backup battery)
<b>Flag</b>	
<ul style="list-style-type: none"> <li>• Size, max.</li> </ul>	8 192 byte
<ul style="list-style-type: none"> <li>• Retentivity available</li> </ul>	Yes
<ul style="list-style-type: none"> <li>• Retentivity preset</li> </ul>	MB 0 to MB 15
<ul style="list-style-type: none"> <li>• Number of clock memories</li> </ul>	8; in 1 memory byte
<b>Local data</b>	
<ul style="list-style-type: none"> <li>• adjustable, max.</li> </ul>	16 kbyte
<ul style="list-style-type: none"> <li>• preset</li> </ul>	8 kbyte
<b>Address area</b>	
<b>I/O address area</b>	
<ul style="list-style-type: none"> <li>• Inputs</li> </ul>	8 kbyte
<ul style="list-style-type: none"> <li>• Outputs</li> </ul>	8 kbyte
<b>Process image</b>	
<ul style="list-style-type: none"> <li>• Inputs, adjustable</li> </ul>	8 kbyte
<ul style="list-style-type: none"> <li>• Outputs, adjustable</li> </ul>	8 kbyte
<ul style="list-style-type: none"> <li>• Inputs, default</li> </ul>	256 byte
<ul style="list-style-type: none"> <li>• Outputs, default</li> </ul>	256 byte
<ul style="list-style-type: none"> <li>• consistent data, max.</li> </ul>	244 byte
<ul style="list-style-type: none"> <li>• Access to consistent data in process image</li> </ul>	Yes
<b>Subprocess images</b>	
<ul style="list-style-type: none"> <li>• Number of subprocess images, max.</li> </ul>	15
<b>Digital channels</b>	
<ul style="list-style-type: none"> <li>• Inputs</li> </ul>	65 536
<ul style="list-style-type: none"> <li>— of which central</li> </ul>	65 536
<ul style="list-style-type: none"> <li>• Outputs</li> </ul>	65 536
<ul style="list-style-type: none"> <li>— of which central</li> </ul>	65 536
<b>Analog channels</b>	
<ul style="list-style-type: none"> <li>• Inputs</li> </ul>	4 096
<ul style="list-style-type: none"> <li>— of which central</li> </ul>	4 096
<ul style="list-style-type: none"> <li>• Outputs</li> </ul>	4 096
<ul style="list-style-type: none"> <li>— of which central</li> </ul>	4 096
<b>Hardware configuration</b>	
Number of expansion units, max.	21
connectable OPs	47
Multicomputing	No
<b>Interface modules</b>	
<ul style="list-style-type: none"> <li>• Number of connectable IMs (total), max.</li> </ul>	6
<ul style="list-style-type: none"> <li>• Number of connectable IM 460s, max.</li> </ul>	6
<ul style="list-style-type: none"> <li>• Number of connectable IM 463s, max.</li> </ul>	4; Single mode only
<b>Number of DP masters</b>	
<ul style="list-style-type: none"> <li>• integrated</li> </ul>	2
<ul style="list-style-type: none"> <li>• via CP</li> </ul>	10; CP 443-5 Extended
<ul style="list-style-type: none"> <li>• Mixed mode IM + CP permitted</li> </ul>	No
<ul style="list-style-type: none"> <li>• via interface module</li> </ul>	0
<b>Number of IO Controllers</b>	
<ul style="list-style-type: none"> <li>• Integrated</li> </ul>	1
<ul style="list-style-type: none"> <li>• Via CP</li> </ul>	0
<b>Number of operable FMs and CPs (recommended)</b>	
<ul style="list-style-type: none"> <li>• FM</li> </ul>	See manual Automation System S7-400H fault-tolerant systems. Limited by number of slots and number of connections
<ul style="list-style-type: none"> <li>• CP, PtP</li> </ul>	See manual Automation System S7-400H fault-tolerant systems. Limited by number of slots and number of connections
<ul style="list-style-type: none"> <li>• PROFIBUS and Ethernet CPs</li> </ul>	14; Of which max. 10 CP as DP master
<b>Slots</b>	

• required slots	2
<b>Time of day</b>	
<b>Clock</b>	
• Hardware clock (real-time)	Yes
• retentive and synchronizable	Yes
• Resolution	1 ms
• Deviation per day (buffered), max.	1.7 s; Power off
• Deviation per day (unbuffered), max.	8.6 s; Power on
<b>Operating hours counter</b>	
• Number	16
• Number/Number range	0 to 15
• Range of values	SFCs 2, 3 and 4: 0 to 32767 hours SFC 101: 0 to 2 <sup>31</sup> - 1 hours
• Granularity	1 h
• retentive	Yes
<b>Clock synchronization</b>	
• supported	Yes
• to MPI, master	Yes
• on MPI, device	Yes
• to DP, master	Yes
• on DP, device	Yes
• in AS, master	Yes
• in AS, device	Yes
• on Ethernet via NTP	Yes; As client
<b>Time difference in system when synchronizing via</b>	
• Ethernet, max.	10 ms; Via NTP
• MPI, max.	200 ms
<b>Interfaces</b>	
Number of RS 485 interfaces	2
Number of other interfaces	2; Fiber-optic interface
Optical interface	No
<b>1. Interface</b>	
Interface type	MPI/PROFIBUS DP
Isolated	Yes
<b>Interface types</b>	
• RS 485	Yes
• Output current of the interface, max.	150 mA
<b>Protocols</b>	
• MPI	Yes
• PROFIBUS DP master	Yes
• PROFIBUS DP device	No
<b>MPI</b>	
• Number of connections	32; If a diagnostics repeater is used on the line, the number of connection resources on the line is reduced by 1
• Transmission rate, max.	12 Mbit/s
<b>Services</b>	
— PG/OP communication	Yes
— Routing	Yes
— Global data communication	No
— S7 basic communication	No
— S7 communication	Yes
— S7 communication, as client	Yes
— S7 communication, as server	Yes
<b>PROFIBUS DP master</b>	
• Number of connections, max.	16; If a diagnostics repeater is used on the line, the number of connection resources on the line is reduced by 1
• Transmission rate, max.	12 Mbit/s
• max. number of DP devices	32
<b>Services</b>	
— PG/OP communication	Yes

— Routing	Yes
— Global data communication	No
— S7 basic communication	No
— S7 communication	Yes
— S7 communication, as client	Yes
— S7 communication, as server	Yes
— Equidistance	No
— Isochronous mode	No
— SYNC/FREEZE	No
— activation/deactivation of DP devices	No
— Direct data exchange (slave-to-slave communication)	No
— DPV1	Yes
<b>Address area</b>	
— Inputs, max.	2 kbyte
— Outputs, max.	2 kbyte
<b>User data per DP device</b>	
— user data per DP device, max.	244 byte
— Inputs, max.	244 byte
— Outputs, max.	244 byte
— Slots, max.	244
— per slot, max.	128 byte
<b>PROFIBUS DP device</b>	
• Number of connections	No configuration of CPU as DP slave
<b>2. Interface</b>	
Interface type	PROFINET
Isolated	Yes
automatic detection of transmission rate	Yes; Autosensing
Autonegotiation	Yes
Autocrossing	Yes
Change of IP address at runtime, supported	No
<b>Interface types</b>	
• RJ 45 (Ethernet)	Yes
• Number of ports	2
• integrated switch	Yes
<b>Protocols</b>	
• PROFINET IO Controller	Yes
• PROFINET IO device	No
• PROFINET CBA	No
• PROFIBUS DP master	No
• PROFIBUS DP device	No
• Open IE communication	Yes
• Web server	No
• Point-to-point connection	No
• Media redundancy	Yes
<b>PROFINET IO Controller</b>	
• Transmission rate, max.	100 Mbit/s
<b>Services</b>	
— PG/OP communication	Yes
— S7 communication	Yes
— Isochronous mode	No
— Shared device	Yes; Single mode only
— Prioritized startup	No
— Number of connectable IO Devices, max.	256; In redundant mode via both interfaces
— Number of connectable IO Devices for RT, max.	256
— of which in line, max.	256
— Activation/deactivation of IO Devices	No
— IO Devices changing during operation (partner ports), supported	No

— Device replacement without swap medium	Yes
— Send cycles	250 µs, 500 µs, 1 ms, 2 ms, 4 ms
— Updating time	250 µs to 512 ms, minimum value depends on the number of configured user data and the configured single or redundant mode
<b>Address area</b>	
— Inputs, max.	8 kbyte
— Outputs, max.	8 kbyte
— User data consistency, max.	1 024 byte
<b>Open IE communication</b>	
• Number of connections, max.	46
• Local port numbers used at the system end	0, 20, 21, 25, 102, 135, 161, 34962, 34963, 34964, 65532, 65533, 65534, 65535
• Keep-alive function, supported	Yes
<b>3. Interface</b>	
Interface type	PROFIBUS DP
<b>Interface types</b>	
• RS 485	Yes
• Output current of the interface, max.	150 mA
<b>Protocols</b>	
• PROFIBUS DP master	Yes
• PROFIBUS DP device	No
<b>PROFIBUS DP master</b>	
• Number of connections, max.	16
• Transmission rate, max.	12 Mbit/s
• max. number of DP devices	64
<b>Services</b>	
— PG/OP communication	Yes
— Routing	Yes
— Global data communication	No
— S7 basic communication	No
— S7 communication	Yes
— S7 communication, as client	Yes
— S7 communication, as server	Yes
— Equidistance	No
— Isochronous mode	No
— SYNC/FREEZE	No
— activation/deactivation of DP devices	No
— Direct data exchange (slave-to-slave communication)	No
— DPV0	Yes
— DPV1	Yes
<b>Address area</b>	
— Inputs, max.	4 kbyte
— Outputs, max.	4 kbyte
<b>User data per DP device</b>	
— user data per DP device, max.	244 byte
— Inputs, max.	244 byte
— Outputs, max.	244 byte
— Slots, max.	244
— per slot, max.	128 byte
<b>4. Interface</b>	
Interface type	Pluggable synchronization submodule (FO)
Plug-in interface modules	Synchronization modules 6AG1960-1AA06-7XA0 or 6AG1960-1AB06-7XA0
<b>5. Interface</b>	
Interface type	Pluggable synchronization submodule (FO)
Plug-in interface modules	Synchronization modules 6AG1960-1AA06-7XA0 or 6AG1960-1AB06-7XA0
<b>Protocols</b>	
<b>Redundancy mode</b>	
<b>Media redundancy</b>	
— Switchover time on line break, typ.	200 ms

— Number of stations in the ring, max.	50
<b>SIMATIC communication</b>	
• S7 routing	Yes
<b>Open IE communication</b>	
• TCP/IP	Yes; via integrated PROFINET interface and loadable FBs
— Number of connections, max.	46
— Data length, max.	32 kbyte
— several passive connections per port, supported	Yes
• ISO-on-TCP (RFC1006)	Yes; Via integrated PROFINET interface or CP 443-1 and loadable FBs
— Number of connections, max.	46
— Data length, max.	32 kbyte; 1 452 bytes via CP 443-1 Adv.
• UDP	Yes; via integrated PROFINET interface and loadable FBs
— Number of connections, max.	46
— Data length, max.	1 472 byte
<b>Web server</b>	
• supported	No
<b>Isochronous mode</b>	
Equidistance	No
<b>Communication functions</b>	
PG/OP communication	Yes
• Number of connectable OPs with message processing	47; When using Alarm_S/SQ and Alarm_D/DQ
• Number of connectable OPs without message processing	47
Data record routing	Yes
<b>Global data communication</b>	
• supported	No
<b>S7 basic communication</b>	
• supported	No
<b>S7 communication</b>	
• supported	Yes
• as server	Yes
• as client	Yes
• User data per job, max.	64 kbyte
• User data per job (of which consistent), max.	462 byte; 1 variable
<b>S5 compatible communication</b>	
• supported	Yes; (via CP max. 10 and FC AG_SEND and FC AG_RECV)
• User data per job, max.	8 kbyte
• User data per job (of which consistent), max.	240 byte
• Number of simultaneous AG-SEND/AG-RECV orders per CPU, max.	64/64
<b>Standard communication (FMS)</b>	
• supported	Yes; Via CP and loadable FB
<b>Number of connections</b>	
• overall	48
• usable for PG communication	
— reserved for PG communication	1
— adjustable for PG communication, max.	0
• usable for OP communication	
— reserved for OP communication	1
— adjustable for OP communication, max.	0
• usable for S7 basic communication	
— reserved for S7 basic communication	0
— adjustable for S7 basic communication, max.	0
• usable for S7 communication	
— reserved for S7 communication	0
— adjustable for S7 communication, max.	0
• usable for routing	
— reserved for routing	0
— adjustable for routing, max.	0
<b>S7 message functions</b>	

Number of login stations for message functions, max.	47; Max. 47 with Alarm_S/SQ and Alarm_D/DQ (OPs); max. 8 with Alarm, Alarm_8, Alarm_8P, Notify and Notify_8 (e.g. WinCC)
Symbol-related messages	No
SCAN procedure	No
Program alarms	Yes
Process diagnostic messages	Yes
simultaneously active Alarm_S blocks, max.	250; Simultaneously active alarm_S/SQ blocks or alarm_D/DQ blocks
Alarm 8-blocks	Yes
• Number of instances for alarm 8 and S7 communication blocks, max.	600
• preset, max.	300
Process control messages	Yes
Number of archives that can log on simultaneously (SFB 37 AR_SEND)	16
<b>Test commissioning functions</b>	
Status block	Yes
Single step	Yes
Number of breakpoints	16
<b>Status/control</b>	
• Status/control variable	Yes; Up to 16 variable tables
• Variables	Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters
• Number of variables, max.	70
<b>Forcing</b>	
• Forcing	Yes
• Forcing, variables	Inputs/outputs, bit memories, distributed I/Os
• Number of variables, max.	256
<b>Diagnostic buffer</b>	
• present	Yes
• Number of entries, max.	3 200
— can be set	Yes
— preset	120
<b>Service data</b>	
• Can be read out	Yes
<b>EMC</b>	
Emission of radio interference acc. to EN 55 011	
• Limit class A, for use in industrial areas	Yes
• Limit class B, for use in residential areas	No
<b>Ambient conditions</b>	
Ambient temperature during operation	
• min.	-25 °C; = Tmin
• max.	70 °C; = Tmax; @ 60°C for UL/ATEX/FM and safety-related application
Ambient temperature during storage/transportation	
• min.	-40 °C
• max.	70 °C
Altitude during operation relating to sea level	
• Installation altitude above sea level, max.	5 000 m
• Ambient air temperature-barometric pressure-altitude	Tmin ... Tmax at 1 140 hPa ... 795 hPa (-1 000 m ... +2 000 m) // Tmin ... (Tmax - 10 K) at 795 hPa ... 658 hPa (+2 000 m ... +3 500 m) // Tmin ... (Tmax - 20 K) at 658 hPa ... 540 hPa (+3 500 m ... +5 000 m); with "F-System" applications max. +2 000 m above sea level permissible
Relative humidity	
• With condensation, tested in accordance with IEC 60068-2-38, max.	100 %; RH incl. condensation/frost (no commissioning under condensation conditions)
<b>Resistance</b>	
Use in stationary industrial systems	
— to biologically active substances according to EN 60721-3-3	Yes; Class 3B2 mold, fungus and dry rot spores (with the exception of fauna); Class 3B3 on request
— to chemically active substances according to EN 60721-3-3	Yes; Class 3C4 (RH < 75 %) incl. salt spray acc. to EN 60068-2-52 (severity degree 3); *
— to mechanically active substances according to EN 60721-3-3	Yes; Class 3S4 incl. sand, dust, *
Use on ships/at sea	

— to biologically active substances according to EN 60721-3-6	Yes; Class 6B2 mold and fungal spores (excluding fauna); Class 6B3 on request
— to chemically active substances according to EN 60721-3-6	Yes; Class 6C3 (RH < 75 %) incl. salt spray acc. to EN 60068-2-52 (severity degree 3); *
— to mechanically active substances according to EN 60721-3-6	Yes; Class 6S3 incl. sand, dust; *
<b>Usage in industrial process technology</b>	
— Against chemically active substances acc. to EN 60654-4	Yes; Class 3 (excluding trichlorethylene)
— Environmental conditions for process, measuring and control systems acc. to ANSI/ISA-71.04	Yes; Level GX group A/B (excluding trichlorethylene; harmful gas concentrations up to the limits of EN 60721-3-3 class 3C4 permissible); level LC3 (salt spray) and level LB3 (oil)
<b>Remark</b>	
— Note regarding classification of environmental conditions acc. to EN 60721, EN 60654-4 and ANSI/ISA-71.04	* The supplied plug covers must remain in place over the unused interfaces during operation!
<b>Conformal coating</b>	
• Coatings for printed circuit board assemblies acc. to EN 61086	Yes; Class 2 for high reliability
• Protection against fouling acc. to EN 60664-3	Yes; Type 1 protection
• Military testing according to MIL-I-46058C, Amendment 7	Yes; Discoloration of coating possible during service life
• Qualification and Performance of Electrical Insulating Compound for Printed Board Assemblies according to IPC-CC-830A	Yes; Conformal coating, Class A
<b>Configuration</b>	
<b>Configuration software</b>	
• STEP 7	Yes
<b>Programming</b>	
• Command set	see instruction list
• Nesting levels	7
• Access to consistent data in process image	Yes
• System functions (SFC)	see instruction list
• System function blocks (SFB)	see instruction list
<b>Programming language</b>	
— LAD	Yes
— FBD	Yes
— STL	Yes
— SCL	Yes
— CFC	Yes
— GRAPH	Yes
— HiGraph®	Yes
<b>Number of simultaneously active SFCs</b>	
— RD_REC	8
— WR_REC	8
— WR_PARM	8
— PARM_MOD	1
— WR_DPARM	2
— DPNRM_DG	8
— RDSYSST	8
— DP_TOPOL	1
<b>Number of simultaneously active SFBs</b>	
— RDREC	8
— WRREC	8
<b>Know-how protection</b>	
• User program protection/password protection	Yes
• Block encryption	Yes; With S7 block Privacy
<b>Dimensions</b>	
Width	50 mm
Height	290 mm
Depth	219 mm
<b>Weights</b>	
Weight, approx.	995 g

**Classifications**

	Version	Classification
eClass	14	27-24-22-07
eClass	12	27-24-22-07
eClass	9.1	27-24-22-07
eClass	9	27-24-22-07
eClass	8	27-24-22-07
eClass	7.1	27-24-22-07
eClass	6	27-24-22-07
ETIM	10	EC000236
ETIM	9	EC000236
ETIM	8	EC000236
ETIM	7	EC000236
IDEA	4	3565
UNSPSC	15	32-15-17-05

**Approvals / Certificates**

**General Product Approval**



[Manufacturer Declaration](#)



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**EMV**

**For use in hazardous locations**



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