



Figure similar

SIPLUS S7-1200 SM 1232 T1 rail based on 6ES7232-4HD32-0XB0 with conformal coating, -25...+60 °C, OT1 with ST1/2 (+70 °C für 10 minutes), S7-1200, analog output, SM 1232, 4 AQ, +/-10 V, 14-bit resolution, or 0-20 mA, 13-bit resolution:

General information	
Product type designation	SM 1232 AQ 4x 14 bit
based on	6ES7232-4HD32-0XB0
Supply voltage	
Rated value (DC)	24 V
Input current	
Current consumption, typ.	45 mA
from backplane bus 5 V DC, typ.	80 mA
Power loss	
Power loss, typ.	1.5 W
Analog outputs	
Number of analog outputs	4; Current or voltage
Output ranges, voltage	
• -10 V to +10 V	Yes
Output ranges, current	
• 0 to 20 mA	Yes
Load impedance (in rated range of output)	
• with voltage outputs, min.	1 000 Ω
• with current outputs, max.	600 Ω
Cable length	
• shielded, max.	100 m; shielded, twisted pair
Analog value generation for the outputs	
Integration and conversion time/resolution per channel	
• Resolution with overrange (bit including sign), max.	14 bit; Voltage: 14 bit; Current : 13 bit
Errors/accuracies	
Temperature error (relative to output range), (+/-)	25 °C ±0.3%, to 55 °C ±0.6% total measurement range
Basic error limit (operational limit at 25 °C)	
• Voltage, relative to output range, (+/-)	0.3 %
• Current, relative to output range, (+/-)	0.3 %
Interference voltage suppression for $f = n \times (f_1 \pm 1 \%)$, $f_1 =$ interference frequency	
• Common mode voltage, max.	12 V
Interrupts/diagnostics/status information	
Alarms	Yes
Diagnostics function	Yes
Alarms	
• Diagnostic alarm	Yes
Diagnoses	
• Monitoring the supply voltage	Yes

• Wire break	Yes
• Short-circuit	Yes
Diagnostics indication LED	
• for status of the outputs	Yes
• for maintenance	Yes
Isolation	
Isolation tested with	750 V DC (type test) and according to EN 50155 (routine test)
Degree and class of protection	
IP degree of protection	IP20
Standards, approvals, certificates	
CE mark	Yes
Ecological footprint	
• environmental product declaration	Yes
Global warming potential	
— global warming potential, (total) [CO2 eq]	36.4 kg
— global warming potential, (during production) [CO2 eq]	7.46 kg
— global warming potential, (during operation) [CO2 eq]	29.1 kg
— global warming potential, (after end of life cycle) [CO2 eq]	-0.18 kg
Railway application	
• EN 50121-3-2	Yes; EMC for rail vehicles
• EN 50121-4	Yes; EMC for signal and telecommunications systems
• EN 50124-1	Yes; Railway applications - overvoltage category OV2; pollution degree PD2; rated surge voltage UNi = 0.5 kV; UNm = 24 V DC
• EN 50125-1	Yes; Rail vehicles - see ambient conditions
• EN 50125-2	Yes; Stationary electrical equipment - see ambient conditions
• EN 50125-3	Yes; Signal and telecommunications systems - see ambient conditions; vibrations and shocks: Application point outside of tracks (1 m to 3 m away from track)
• EN 50155	Yes; Rail vehicles - temperature class OT1, ST1/ST2, horizontal mounting position
• EN 61373	Yes; Rail vehicles - vibrations and shocks: Category 1 Class A/B
• Fire protection acc. to EN 45545-2	Yes; For proof of conformity, see Service & Support
Ambient conditions	
Free fall	
• Fall height, max.	0.3 m; five times, in product package
Ambient temperature during operation	
• horizontal installation, min.	-25 °C; = Tmin (incl. condensation/frost)
• horizontal installation, max.	60 °C; = Tmax; +70 °C for 10 min (OT1, ST1/ST2 acc. to EN 50155)
• vertical installation, min.	-25 °C; = Tmin
• vertical installation, max.	50 °C; = Tmax
Ambient temperature during storage/transportation	
• min.	-40 °C
• max.	70 °C
Altitude during operation relating to sea level	
• Installation altitude above sea level, max.	2 000 m
• Ambient air temperature-barometric pressure-altitude	Tmin ... Tmax at 1 140 hPa ... 795 hPa (-1 000 m ... +2 000 m)
Relative humidity	
• With condensation, tested in accordance with IEC 60068-2-38, max.	100 %; RH incl. condensation / frost (no commissioning in bedewed state), horizontal installation
Resistance	
Coolants and lubricants	
— Resistant to commercially available coolants and lubricants	Yes; Incl. diesel and oil droplets in the air
Use in stationary industrial systems	
— to biologically active substances according to EN 60721-3-3	Yes; Class 3B2 mold, fungus and dry rot spores (with the exception of fauna); Class 3B3 on request
— to chemically active substances according to EN 60721-3-3	Yes; Class 3C4 (RH < 75 %) incl. salt spray acc. to EN 60068-2-52 (severity degree 3); *
— to mechanically active substances according to EN	Yes; Class 3S4 incl. sand, dust, *

60721-3-3			
Use on land craft, rail vehicles and special-purpose vehicles			
— to biologically active substances according to EN 60721-3-5	Yes; Class 5B2 mold, fungus and dry rot spores (with the exception of fauna); Class 5B3 on request		
— to chemically active substances according to EN 60721-3-5	Yes; Class 5C3 (RH < 75 %) incl. salt spray acc. to EN 60068-2-52 (severity degree 3); *		
— to mechanically active substances according to EN 60721-3-5	Yes; Class 5S3 incl. sand, dust; *		
Usage in industrial process technology			
— Against chemically active substances acc. to EN 60654-4	Yes; Class 3 (excluding trichlorethylene)		
— Environmental conditions for process, measuring and control systems acc. to ANSI/ISA-71.04	Yes; Level GX group A/B (excluding trichlorethylene; harmful gas concentrations up to the limits of EN 60721-3-3 class 3C4 permissible); level LC3 (salt spray) and level LB3 (oil)		
Remark			
— Note regarding classification of environmental conditions acc. to EN 60721, EN 60654-4 and ANSI/ISA-71.04	* The supplied plug covers must remain in place over the unused interfaces during operation!		
Conformal coating			
<ul style="list-style-type: none"> Coatings for printed circuit board assemblies acc. to EN 61086 Protection against fouling acc. to EN 60664-3 Electronic equipment on rolling stock acc. to EN 50155 Military testing according to MIL-I-46058C, Amendment 7 Qualification and Performance of Electrical Insulating Compound for Printed Board Assemblies according to IPC-CC-830A 	<p>Yes; Class 2 for high reliability</p> <p>Yes; Type 1 protection</p> <p>Yes; Class PC2 protective coating acc. to EN 50155:2017</p> <p>Yes; Discoloration of coating possible during service life</p> <p>Yes; Conformal coating, Class A</p>		
Connection method			
required front connector	Yes		
Mechanics/material			
Enclosure material (front) <ul style="list-style-type: none"> Plastic 	Yes		
Dimensions			
Width	45 mm		
Height	100 mm		
Depth	75 mm		
Weights			
Weight, approx.	180 g		
Other			
Note:	for use in railway applications, also observe the product information "SIPLUS extreme RAIL" A5E37661960A, Online Support article 109736776		
Classifications			
		Version	Classification
	eClass	14	27-24-22-01
	eClass	12	27-24-22-01
	eClass	9.1	27-24-22-01
	eClass	9	27-24-22-01
	eClass	8	27-24-22-01
	eClass	7.1	27-24-22-01
	eClass	6	27-24-22-01
	ETIM	10	EC001420
	ETIM	9	EC001420
	ETIM	8	EC001420
	ETIM	7	EC001420
	IDEA	4	3562
	UNSPSC	15	32-15-17-05
Approvals / Certificates			
General Product Approval			

[Manufacturer Declaration](#)



[China RoHS](#)



[Metrological Approval](#)

General Product Approval

EMV



[China RoHS](#)



Maritime application

Railway

Environment



[Confirmation](#)



last modified:

10/23/2025